

Valsts ZP programmas 3. projekta sadaļa

Invatīvi polimēra/nanostrukturēta oglekļa kompozīti
multifunkcionāliem sensoriem: dizains, izgatavošana
un īpašību izpēte

*Māris Knite, Juris Zavickis, Gita Šakale,
Kaspars Ozols, Velta Tupureina, Valdis Teteris,
Artis Linarts, Juris Adams, Elīna Liepa, Santa
Stepiņa*



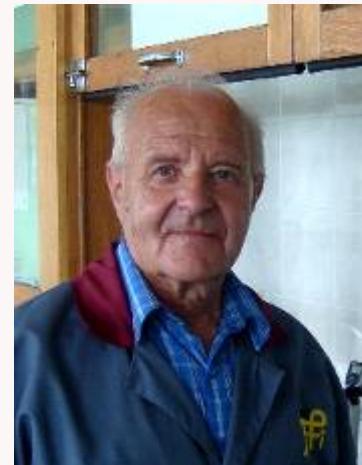
*Rīgas Tehniskā universitāte,
Materiālzinātnes un lietišķās ķīmijas fakultāte
Tehniskās fizikas institūts*



Mūsu zinātniskā grupa



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Materials science



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Apakšprojekta galvenais mērķis:

- 1) izstrādāt inovatīvu hibrīdo polimēra nanokompozītu materiālu dizainu;
- 2) izstrādāt iegūšanas tehnoloģijas;
- 3) izgatavot šos materiālus un
- 4) izpētīt to īpašības, ar mērķi pielietot tos elastoplastisku elektronisko sensoru izstrādē.

Šīs prezentācijas mērķis ir iepazīstināt ar VZPP izpildes pirmajā gadā paveikto:

Apakšprojekta 1. gada uzdevumi:

- 1) Izgatavot pilnībā superelastīgu spiediena sensora elementu;
- 2) Izstrādāt jaunus etanola sensormateriālus ;
- 3) Panākt OŠT sensora efekta jutības un ilgdarbības parametru uzlabošanu.

Saturs:

- 1. Motivācija un daži principiāli jēdzieni**
- 2. Spiedes deformācijas sensorefektu uzlabošana**
- 3. Kīmisko sensorefektu uzlabošana**
- 4. Sensorefektu modeļa attīstīšana**
- 5. Pilnībā superelastīgs spiedes sensors**
- 6. Patenti un publikācijas**

Motivation is to develop completely flexible (hyper-elastic) pressure sensor, for example, soft mater tactile sensors for robotics.

Always and anywhere ready to work!

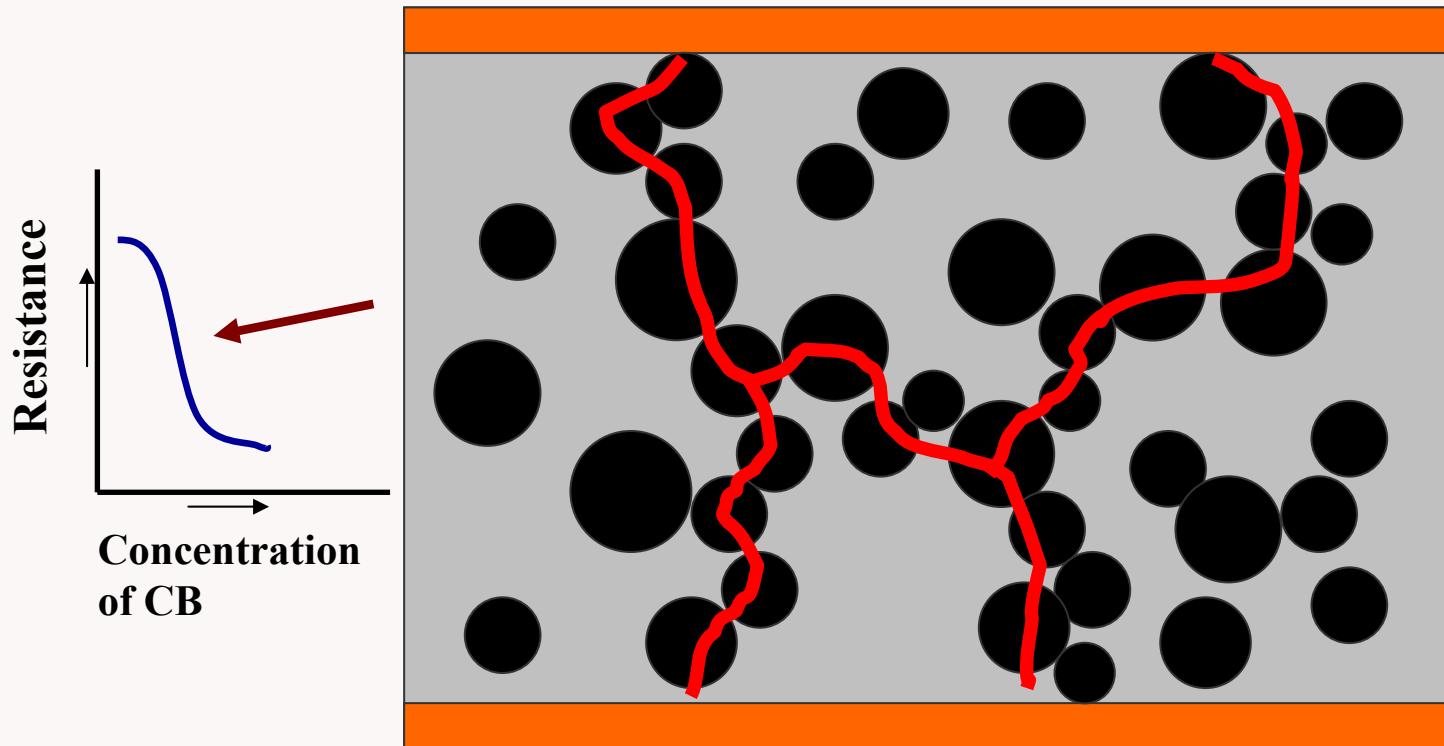


Designer Eric De Nijs

Designer Zach Hoeken

1. Some general concepts

Mechanism of electrical percolation



Percolation – formation of infinite conductive particle cluster

Piezoresistivity – changes of conductive network under pressure that results in changes of electrical resistance of composite

Tensoresistivity – changes of electrical resistance under tension

Positive piezoresistivity effect: electrical resistance rises versus uniaxial pressure.

$$\frac{\Delta R}{\Delta p} > 0$$

Negative piezoresistivity effect: electrical resistance decreases versus uniaxial pressure.

$$\frac{\Delta R}{\Delta p} < 0$$

Positive tensoresistivity effect: electrical resistance rises versus uniaxial tension.

$$\frac{\Delta R}{\Delta F_{tens}} > 0$$

Negative tensoresistivity effect: electrical resistance decreases versus uniaxial tension.

$$\frac{\Delta R}{\Delta F_{tens}} < 0$$

Gauge factor: $G = \frac{\Delta R / R_0}{\Delta l / l_0} = \frac{\Delta R / R_0}{\varepsilon}$



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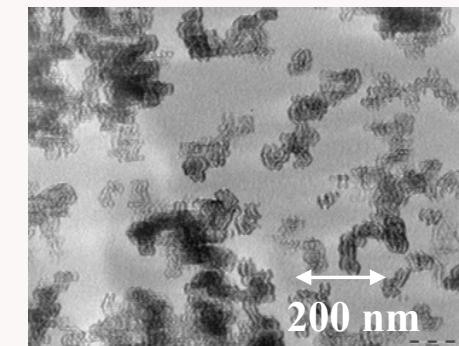
Design and preparation of our first samples

Components: (~ 7 years ago)

- 1) Polyisoprene (PI) matrix (**Thick Pale Crepe** →
No. 9 Extra, MARDEC Inc.)



- 2) **High structure** nano-size carbon black (CB)
filler, extra-conductive (**Printex XE2**, DEGUSSA AG):
mean particle size: 30 nm; surface area: **950 m²/g**;
DBP absorption: **380 ml/100g**



- 3) Additional ingredients (S, ZnO...)

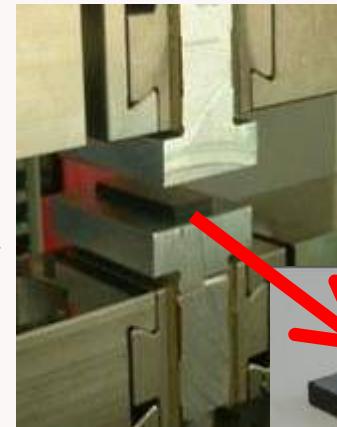
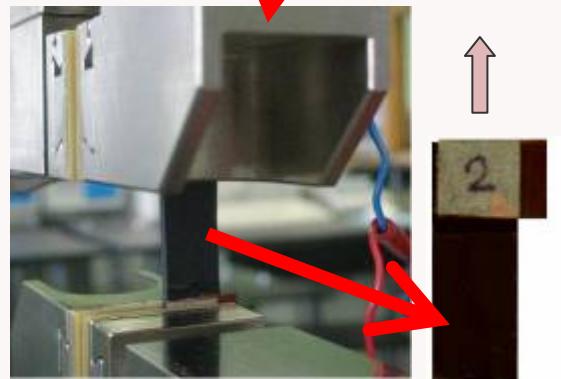
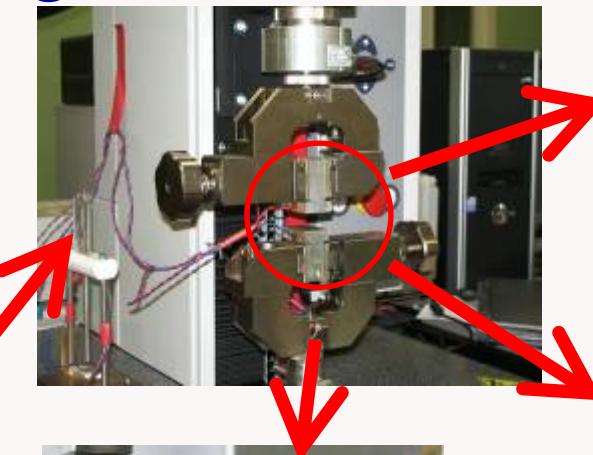
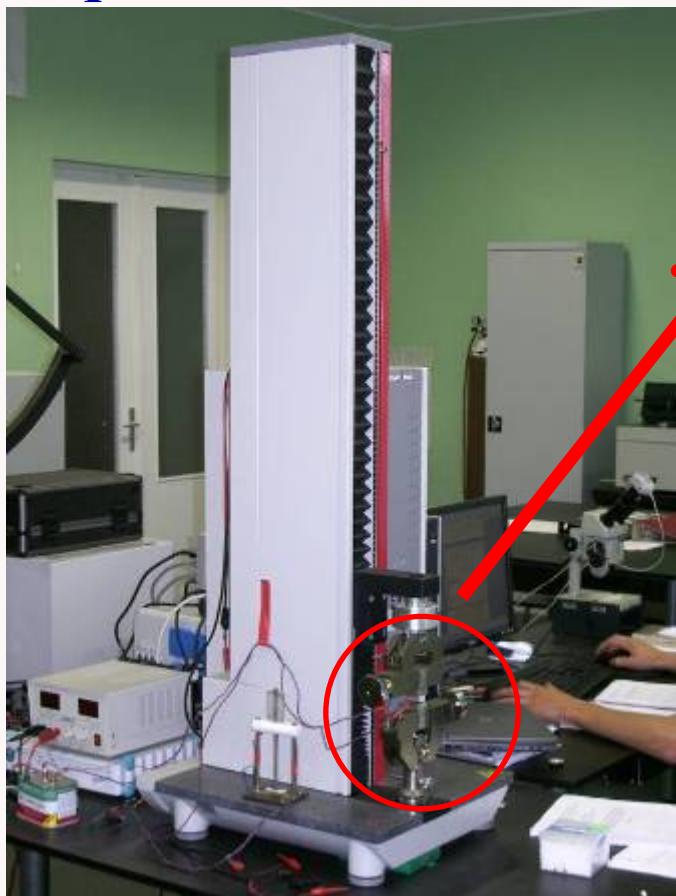
Processing:

Polyisoprene, Printex XE2 and additional
ingredients were mixed by **cold rolls**.

Plates 1.5x10 cm², 1÷2.5 mm thick, were vulcanised
at 140°C for 15 min under pressure 30x10⁵ Pa.



Setup for investigation mechanical sensing properties based on ZwickRoell Z2.5 and data acquisitions switch unit Agilent 34970A



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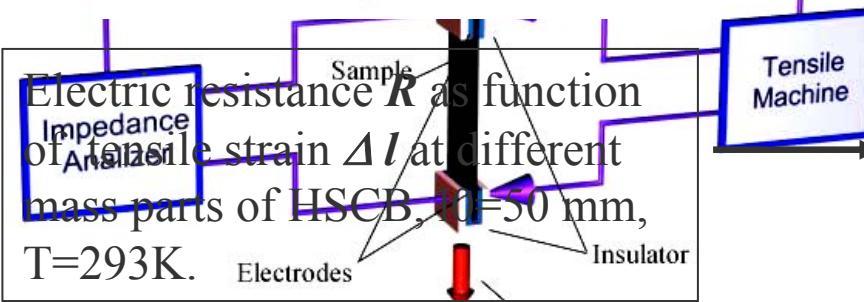
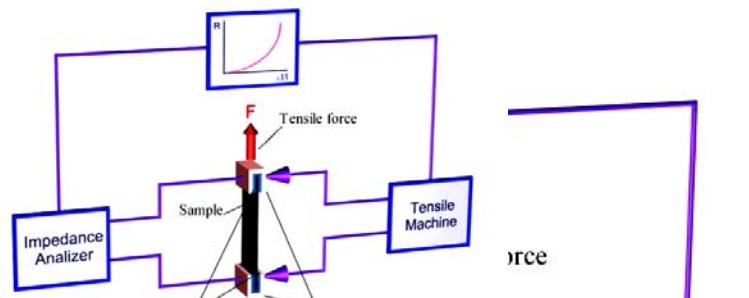
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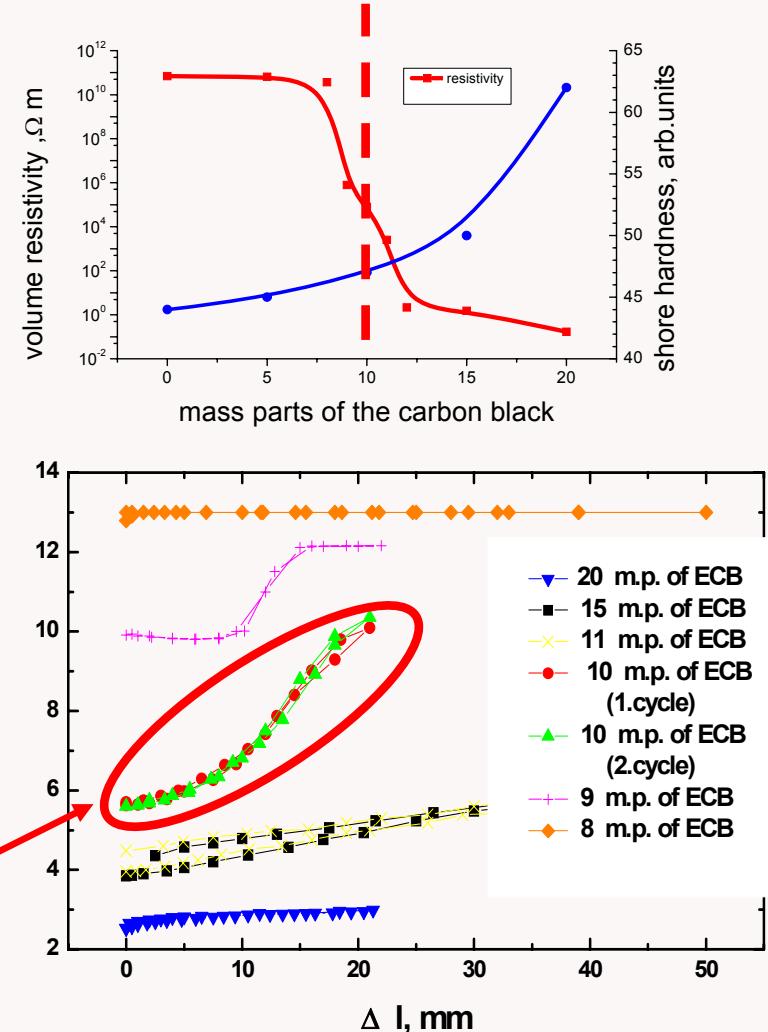
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First results: Positive tensoresistivity effect

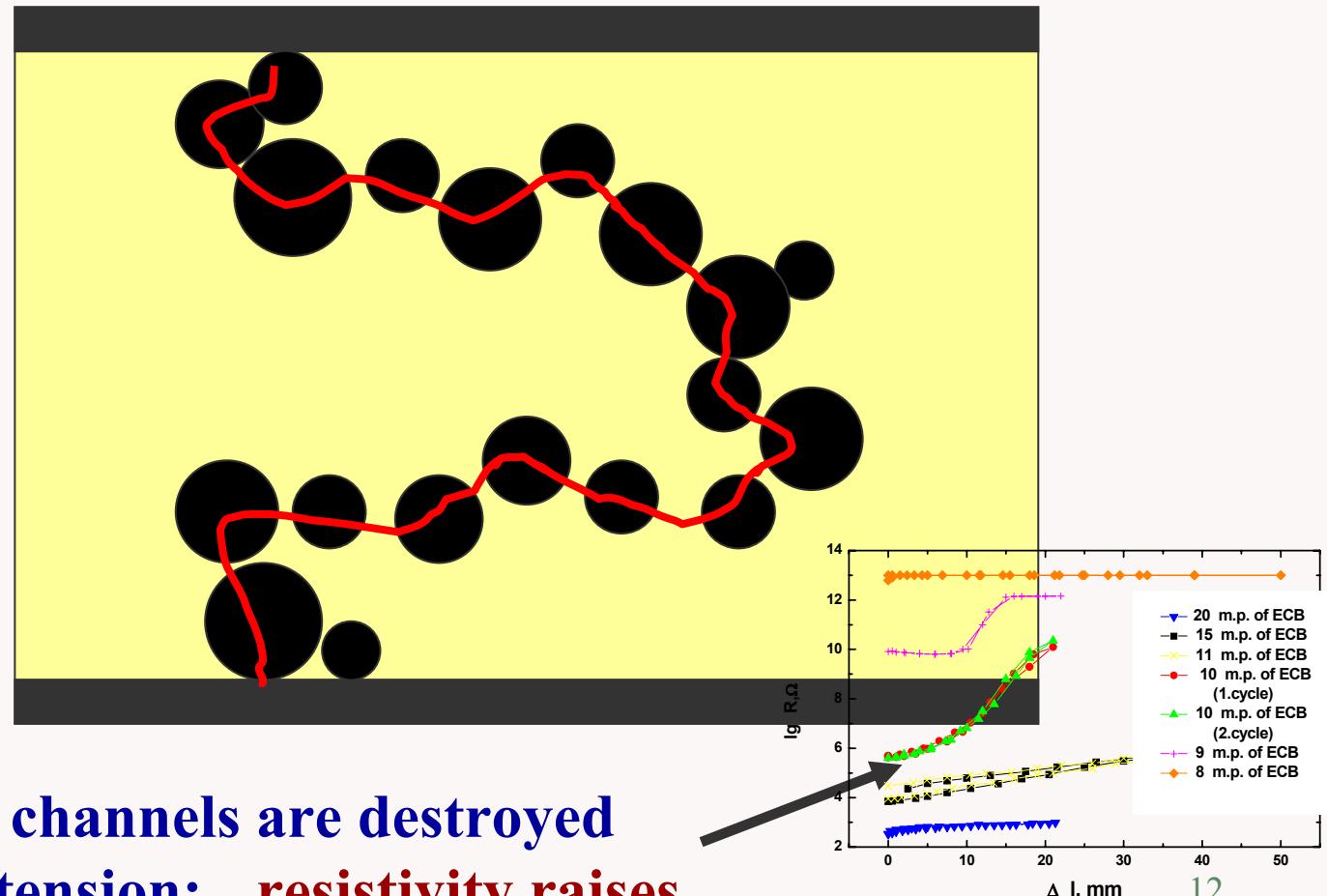
Electric resistivity as function of HSCB concentration



Conclusion: Best reversible tensoresistivity effect exists slightly above percolation threshold



Explanation of positive tensoresistivity effect

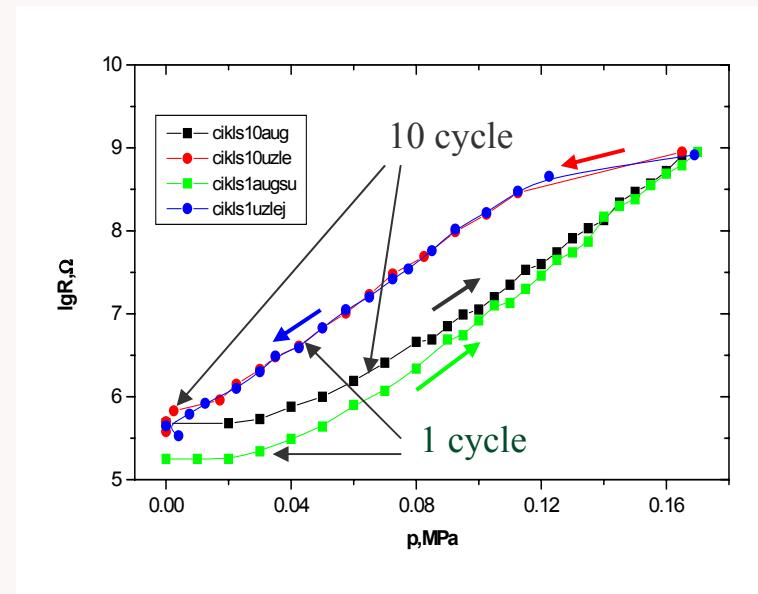
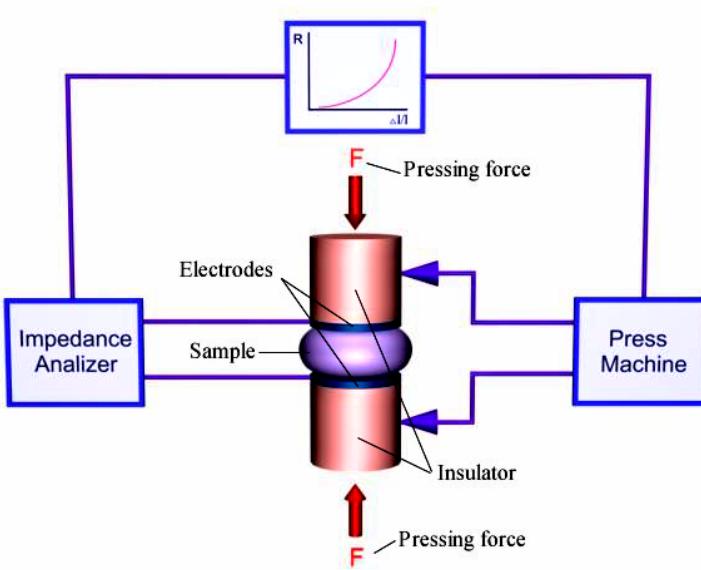


Conductive CB channels are destroyed
under uniaxial tension: resistivity raises

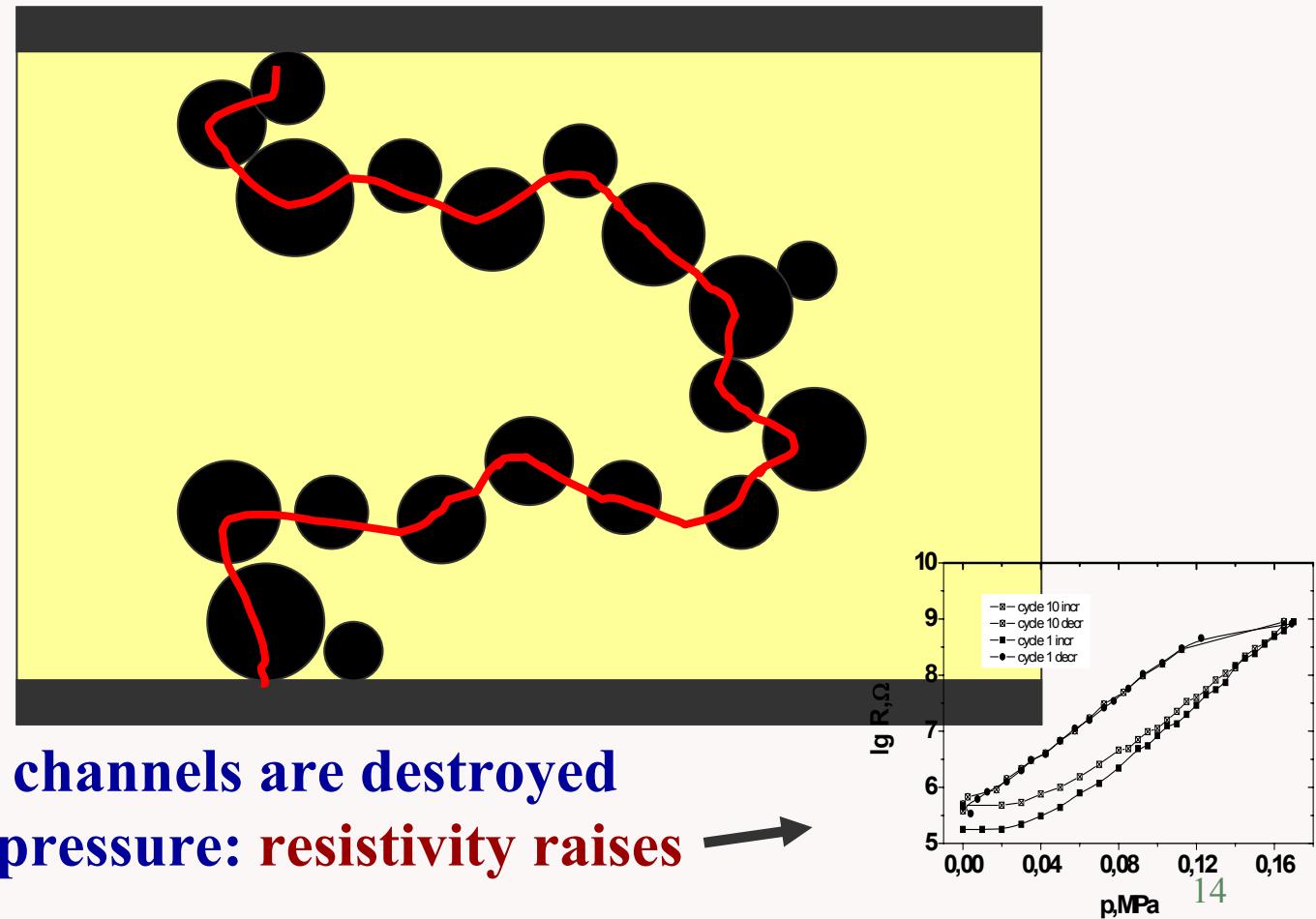
First results:

Unexpected for us a positive piezoresistivity effect has been observed.

Why?



Explanation of positive piezoresistivity effect



Conductive CB channels are destroyed
under uniaxial pressure: resistivity raises



Our first papers in this field:



Materials Science and Engineering C 19 (2002) 15–19



www.elsevier.com/locate/msec

Electric and elastic properties of conductive polymeric nanocomposites on macro- and nanoscales

Maris Knīte ^{a,*}, Valdis Teteris ^a, Boris Polyakov ^b, Donats Erts ^b

^a Technical Physics Institute, Riga Technical University, 14/24 Azenes Str., LV-1048, Riga, Latvia

^b Institute of Chemical Physics, University of Latvia, 19 Rainis blv. LV-1586, Riga, Latvia

Knīte, M., Teteris, V., Polyakov, B., Erts, D.

Electric and elastic properties of conductive polymeric nanocomposites on macro- and nanoscales

(2002) Materials Science and Engineering C, 19 (1-2), pp. 15-19

[Cited 25 times.](#)

doi: [10.1016/S0928-4931\(01\)00410-6](https://doi.org/10.1016/S0928-4931(01)00410-6)

[Abstract + Refs](#)

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Available online at www.sciencedirect.com



Sensors and Actuators A 110 (2004) 142–149



www.elsevier.com/locate/sna

Polyisoprene-carbon black nanocomposites as tensile strain and pressure sensor materials

Maris Knīte ^{a,*}, Valdis Teteris ^a, Aleksandra Kiploka ^a, Jevgenijs Kaupuzs ^b

^a Institute of Technical Physics, Riga Technical University, 14/24 Azenes str. LV-1048 Riga, Latvia

**SCOPUS
data**

Knīte, M., Teteris, V., Kiploka, A., Kaupuzs, J.

Polyisoprene-carbon black nanocomposites as tensile strain and pressure sensor materials

(2004) Sensors and Actuators, A: Physical, 110 (1-3), pp. 142-149

[Cited 52 times.](#)

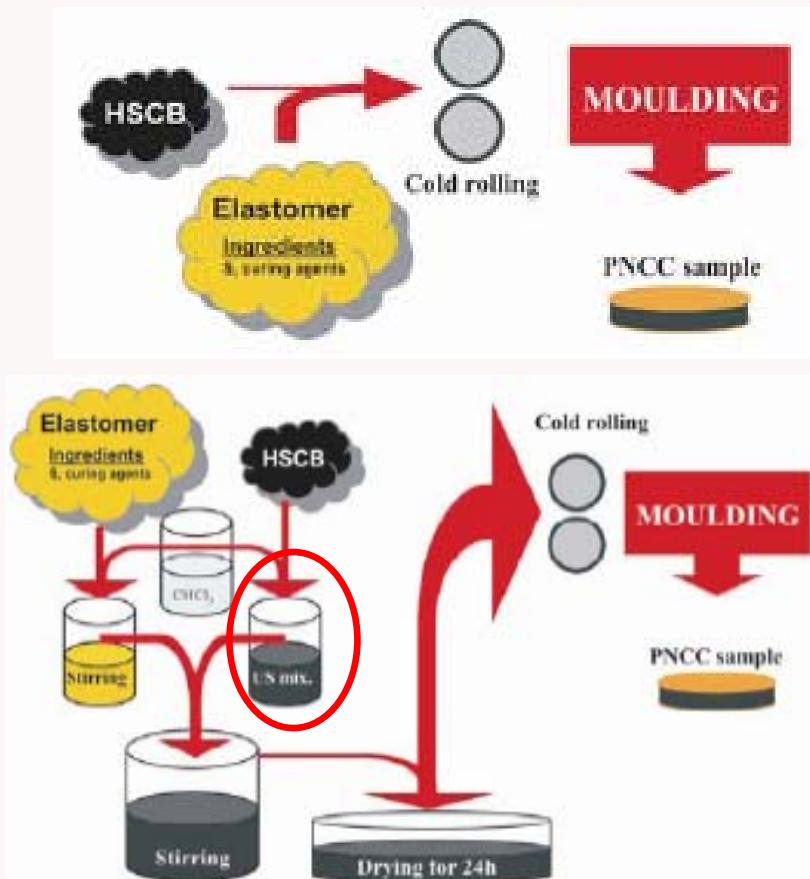
doi: [10.1016/j.sna.2003.08.006](https://doi.org/10.1016/j.sna.2003.08.006)

[Abstract + Refs](#)

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II. Development of composite design and technology

1) Improvement of nanoparticle dispersion methods in matrix



Only **cold roll mixing** of HSCB in polyisoprene



Mechanical mixing of HSCB in chloroform solution of polyisoprene

US mixing of HSCB in chloroform liquid

1) Improvement of nanoparticle dispersion methods in matrix



CYSENI 2010, May 27–28, Kaunas, Lithuania
ISSN 1822-7554, www.cyseni.com

THE ELECTRICAL PERCOLATION SHIFT IN POLYISOPRENE – NANOSTRUCTURED CARBON COMPOSITE

J. Zavickis, A. Linarts, M. Knite
*Riga Technical University
Institute of Technical Physics*



CYSENI 2010, May 27–28, Kaunas, Lithuania
ISSN 1822-7554, www.cyseni.com

The critical concentrations (Φ_c) corresponding to the percolation threshold were found out for all types of PNCCs (Fig. 6.).

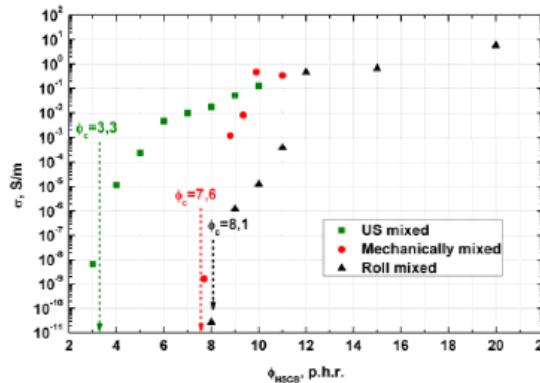


Fig. 6. The specific electrical conductivity as a function of filler fraction for differently prepared PNCCs and their critical concentrations Φ

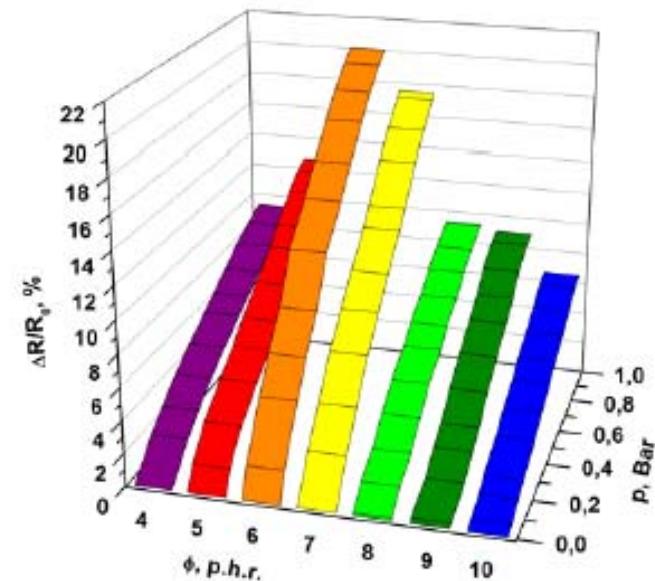
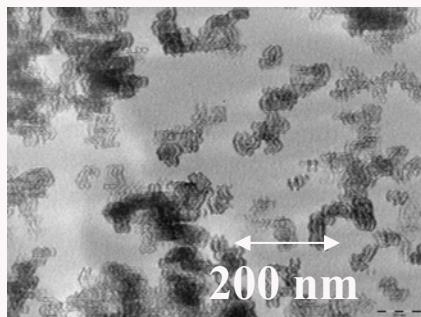


Fig. 10. The piezoresistive behavior of US mixed PNCCs

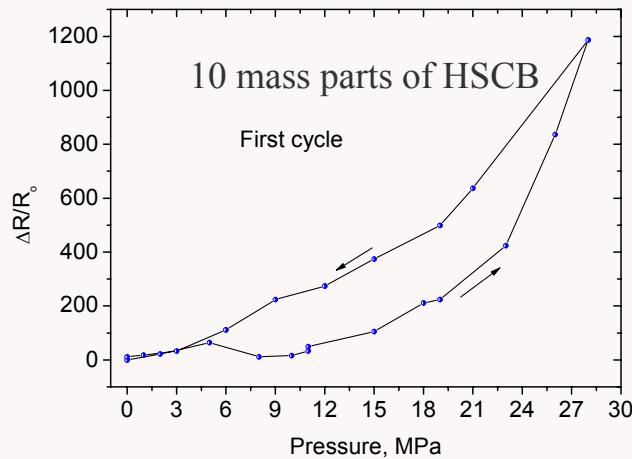
2) New filler - multi wall carbon nanotubes MWCNT

Carbon black

(Printex XE2, DEGUSSA AG)

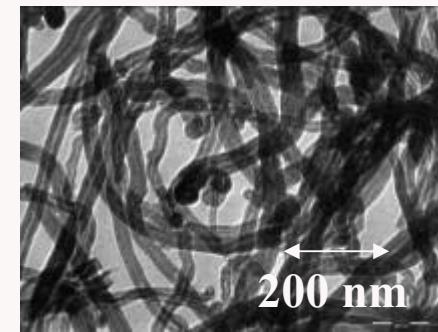


**Positive
piezoresistance
effect**

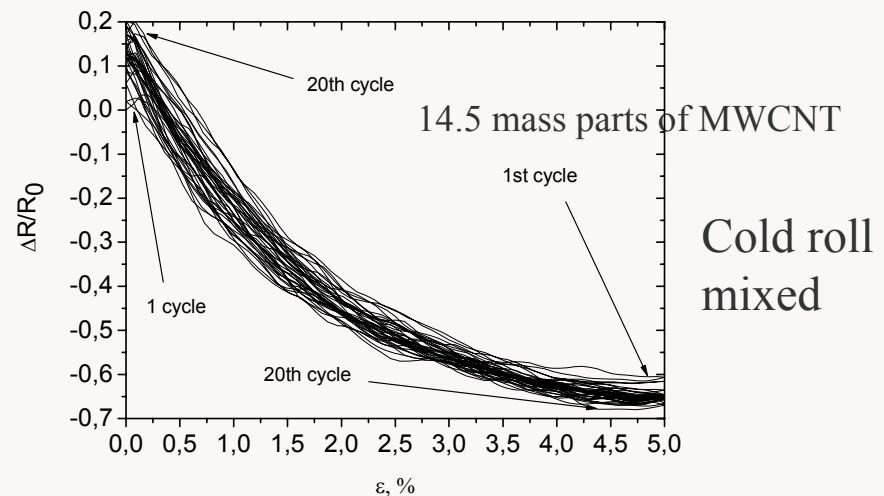


Carbon nanotubes (Aldrich 636835),

OD = 60-100 nm, ID = 5-10 nm, length = 0,5-500 µm.

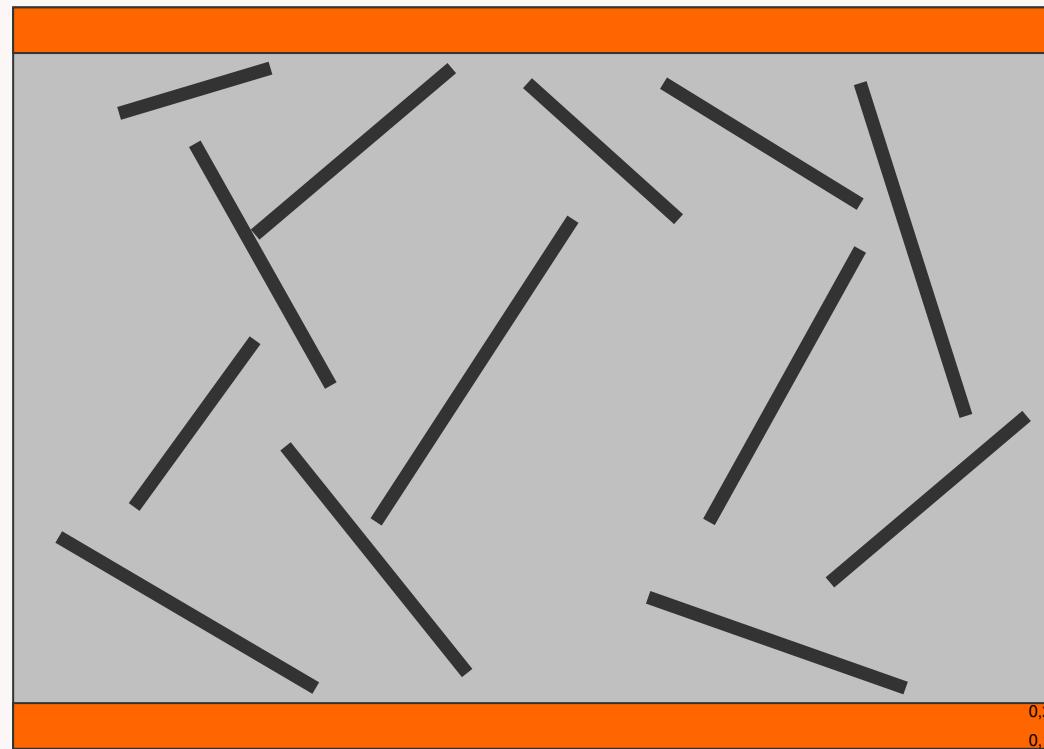


**Negative
piezoresistance
effect**

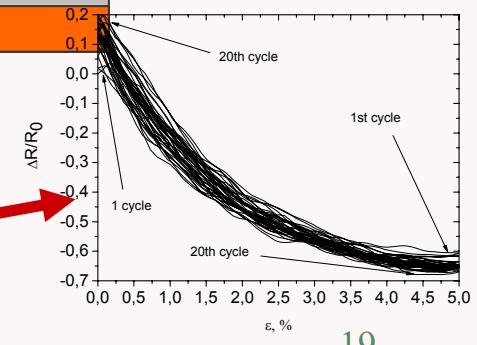


M. Knite, K. Ozols, J. Zavickis, V. Tupureina, I. Klemenoks, R. Orlovs., *Journal of Nanoscience and Nanotechnology*, 2009 V9, N6, 3587-3592

Explanation of negative piezoresistivity effect in polyisoprene/carbon nanotube composites



New electric channels are built up
under pressure: resistivity decreases





Polyisoprene-Multi Wall Carbon Nanotube Composite Structure for Flexible Pressure Sensor Application

M. Knite, J. Zavickis*, V. Teteris, and A. Linarts

Institute of Technical Physics, Riga Technical University, 14-322, Riga, Latvia, LV-1007

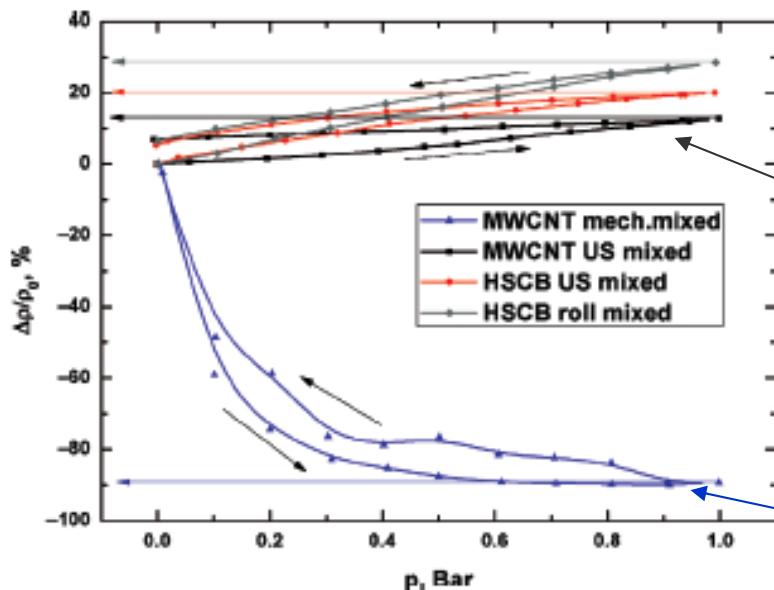


Fig. 7. The best obtained piezoresistive behavior comparison (relative change of electrical resistivity versus operational pressure) for differently prepared polyisoprene MWCNT/HSCB composites.

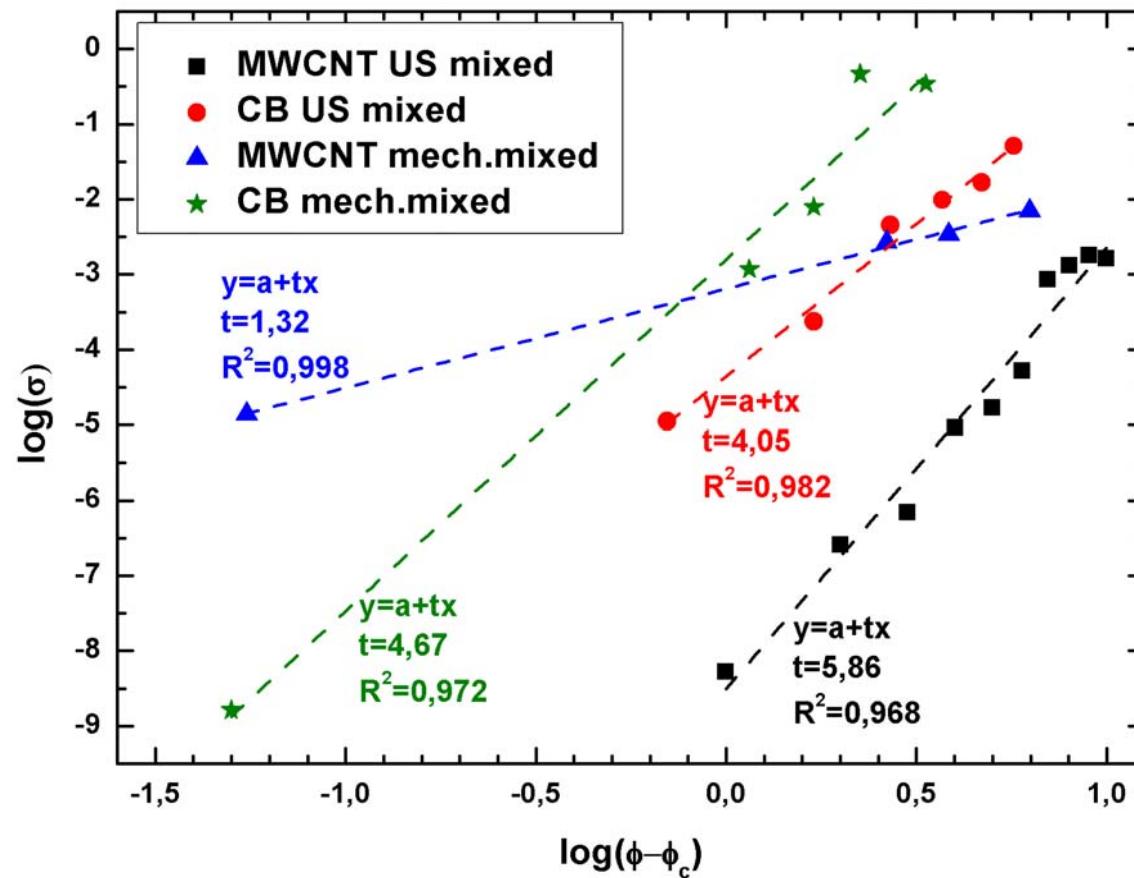
Inversion of the character of the piezoresistivity effect !!!

US mixing of MWCNT in chloroform liquid – positive piezoresistivity

Mechanical mixing of MWCNT in chloroform solution of polyisoprene – negative piezoresistivity

2) New filler - multi wall carbon nanotubes MWCNT

Kritiskā indeksa t noteikšana: $\sigma = \sigma_0 (\Phi - \Phi_C)^t$

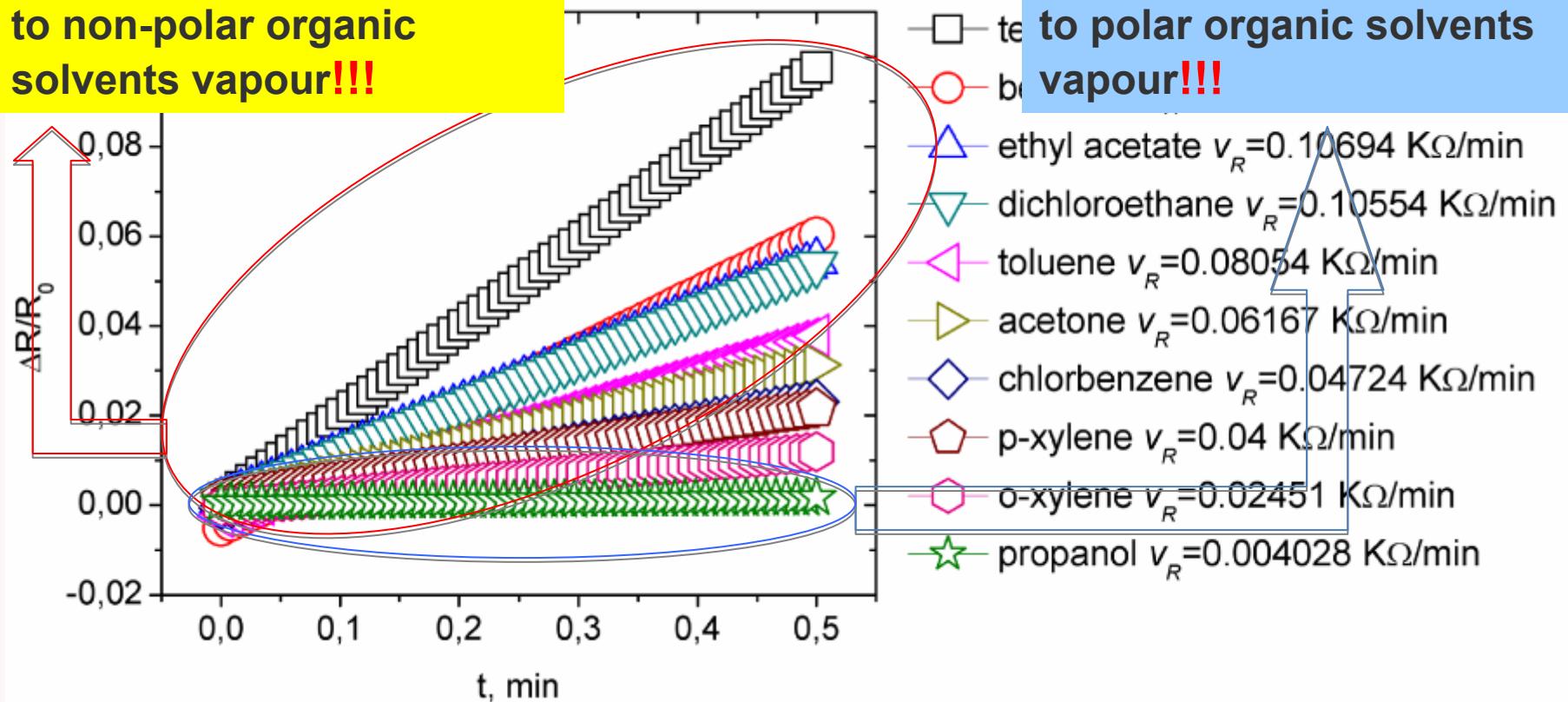


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- 1. Motivācija un daži principiāli jēdzieni**
- 2. Spiedes deformācijas sensorefektu uzlabošana**
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3. Polyisoprene/HSCB composite (PCBC) organic solvent vapour sensor effect

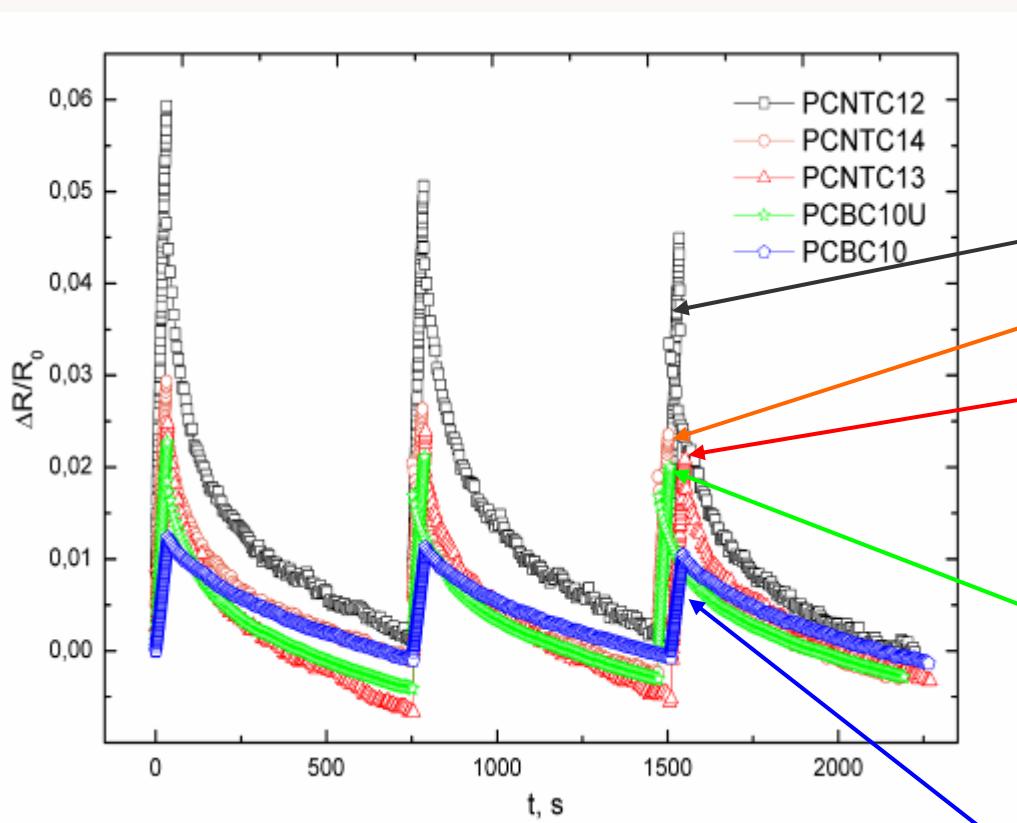
PCBC has **good** sensitivity to non-polar organic solvents vapour!!!



The change of relative electric resistance versus time for the sample held in saturated vapours of different solvents.

Polyisoprene/MWCNT nanocomposites for chemical sensing

Ethyl acetate vapour sensing effect in polyisoprene/MWCNT composites



Electric resistance reversibility and response repeatability (0,109ml/l)

US mixing of MWCNT in chloroform liquid:

12 phr MWCNT

14 phr MWCNT

13 phr MWCNT

US mixing of HSCB in chloroform liquid:

10 phr PRINTEX XE2

Cold roll mixing of HSCB in polyisoprene

10 phr PRINTEX XE2

Ethanol sensing effects in polyethylene glycol (PEG), polyvinilacetate (PVAc) and ethylene vinylacetate copolymer (EVA) / NC composites

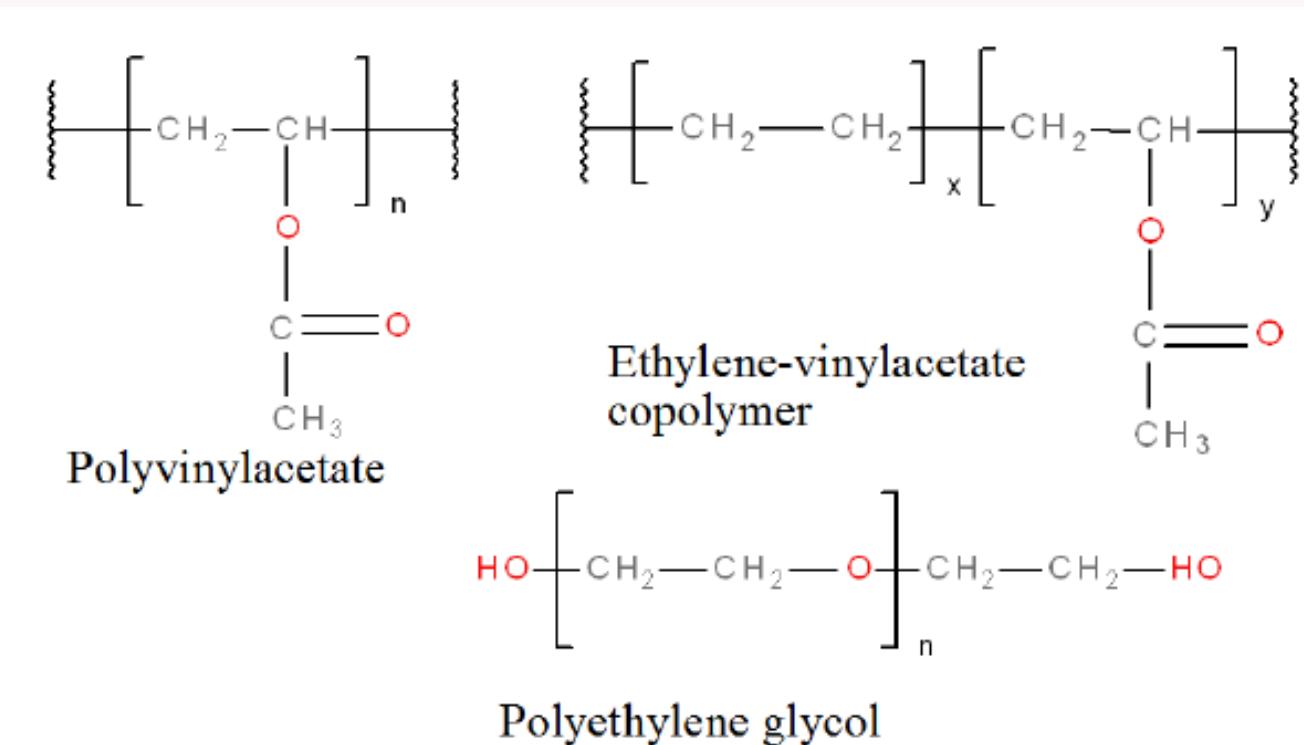
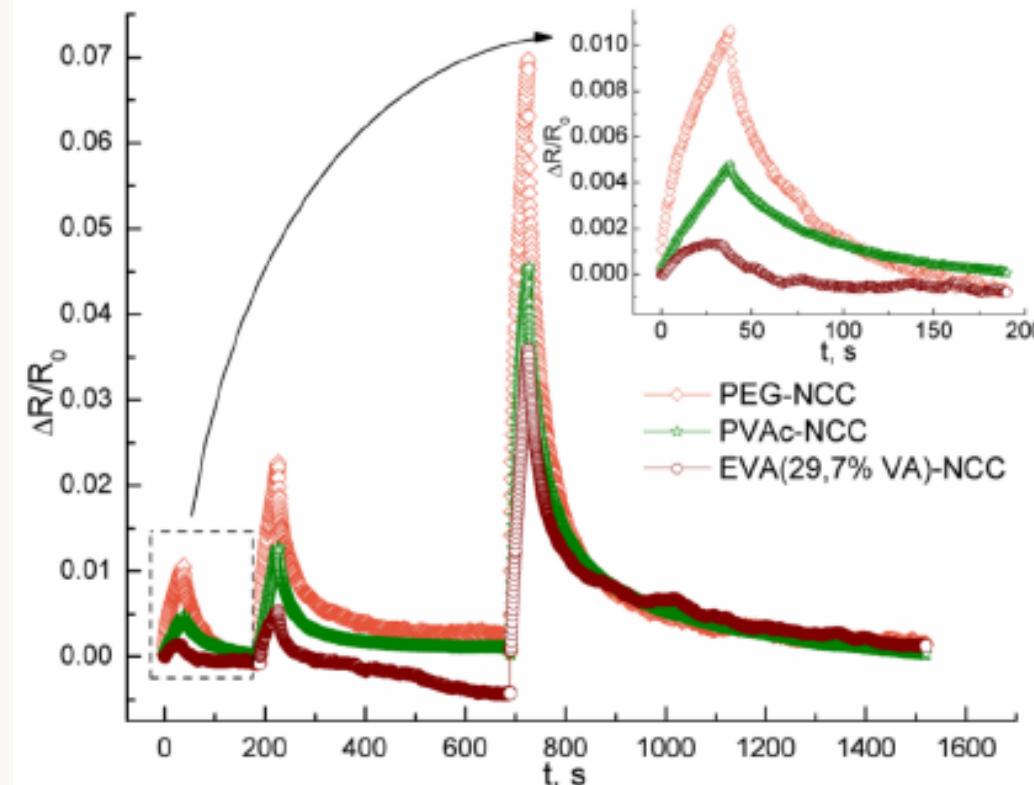
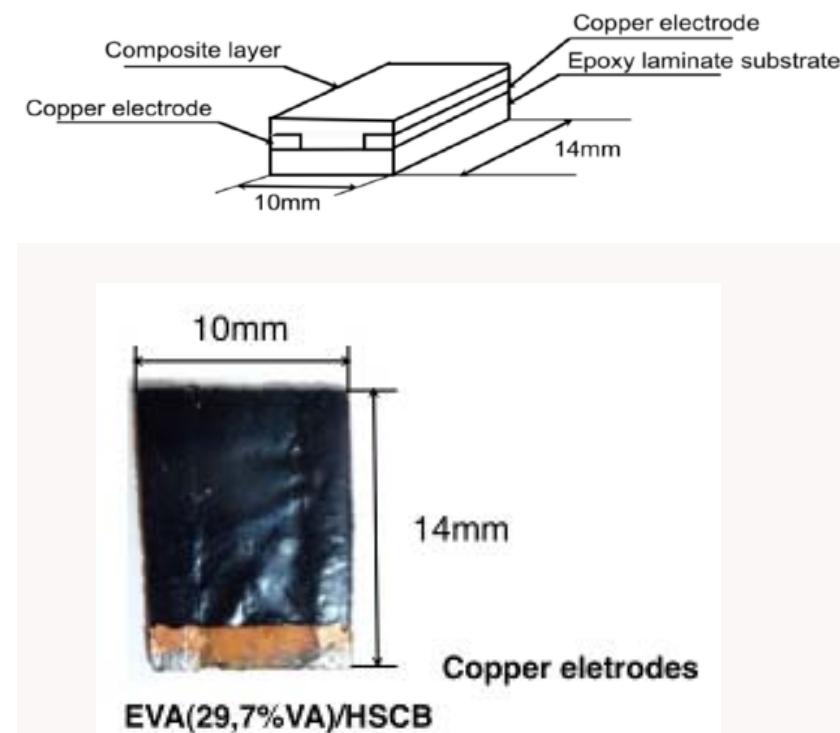


Figure 2. Chemical structure of PVAc, EVA and PEG.

Ethanol sensing effects in polyethylene glycol (PEG), polyvinilacetate (PVAc) and ethilene vinylacetate copolymer (EVA) / NC composites



Relative electrical resistance versus time of PEG-NCC (\diamond), PVAc-NCC ($*$) and EVA(29.7%VA)-NCC (\circ) In ethanol vapour with concentration 0.022 ml/l (1st peak), 0.043 ml/l (2nd peak) and 0.065 ml/l (3rd peak). Thickness of PEG-NCC layer 24 μm , PVAc-NCC - 20 μm , EVA(29.7%VA)-NCC - 108 μm .



Dispersion of 10 phr PRINTEX XE2 in chloroform liquid by US homogenizer.

Ethanol sensing effects in polyethylene glycol (PEG), polyvinilacetate (PVAc) and ethilene vinylacetate copolymer (EVA) / NC composites

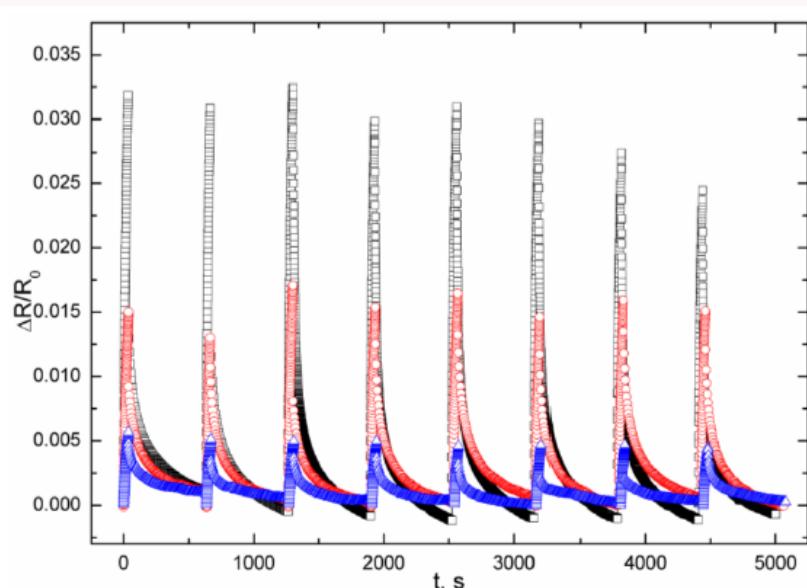


Figure 4. EVA(29.7%VA)-NCC (\square), EVA(25.0%VA)-NCC (\circ) and EVA(11.6%VA)-NCC (Δ) relative electrical resistance change versus time in ethanol vapour (0.11 ml/l).

$$\Delta R / R_{0(t)} = \Delta R / R_{0(\infty)} + A_1 \cdot \exp\left(\frac{t}{\tau_1}\right) + A_2 \cdot \exp\left(\frac{t}{\tau_2}\right) + A_3 \cdot \exp\left(\frac{t}{\tau_3}\right)$$

τ_1 (etanola redifūzija), τ_2 (polimēra virkņu relaksācija), τ_3 (nanostrukturētā C režģa relaksācija)

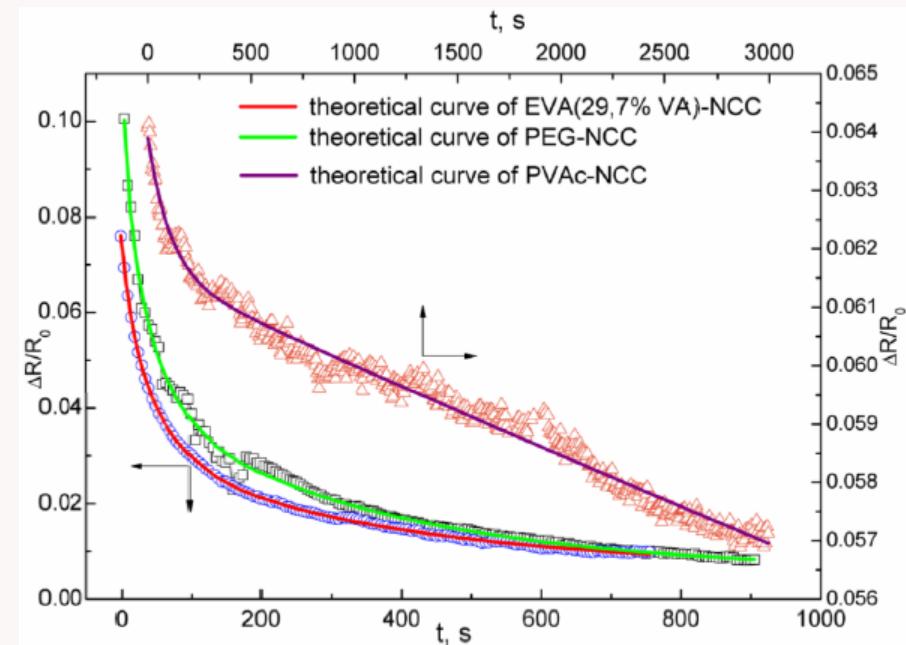


Figure 6. Electrical resistance relaxation of PVAc-NCC (Δ), EVA(29.7%VA)-NCC (\circ) and PEG-NCC (\square) in air.

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Research Article

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Received 19 July 2010; accepted 18 October 2010

Abstract: Polymer-nanostructured carbon composites (PNCC) using three different polymers as composite matrix

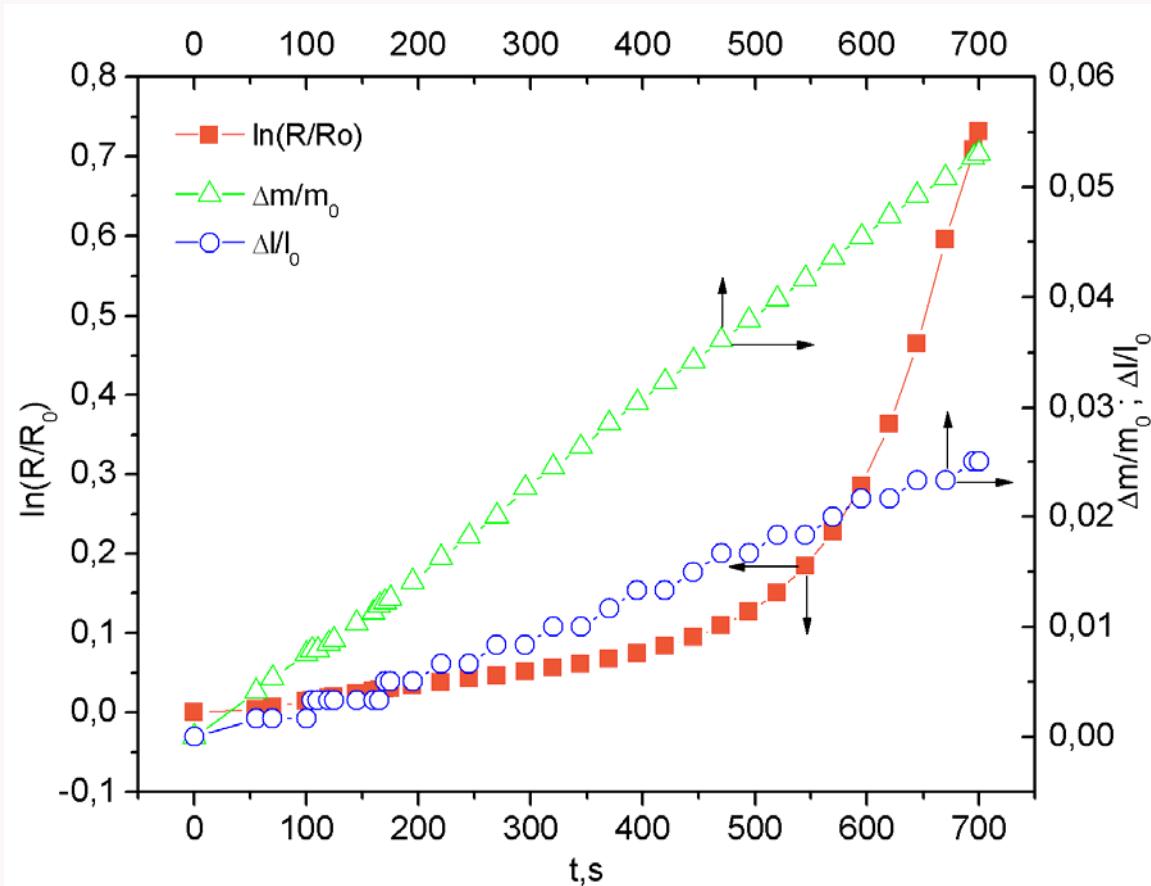


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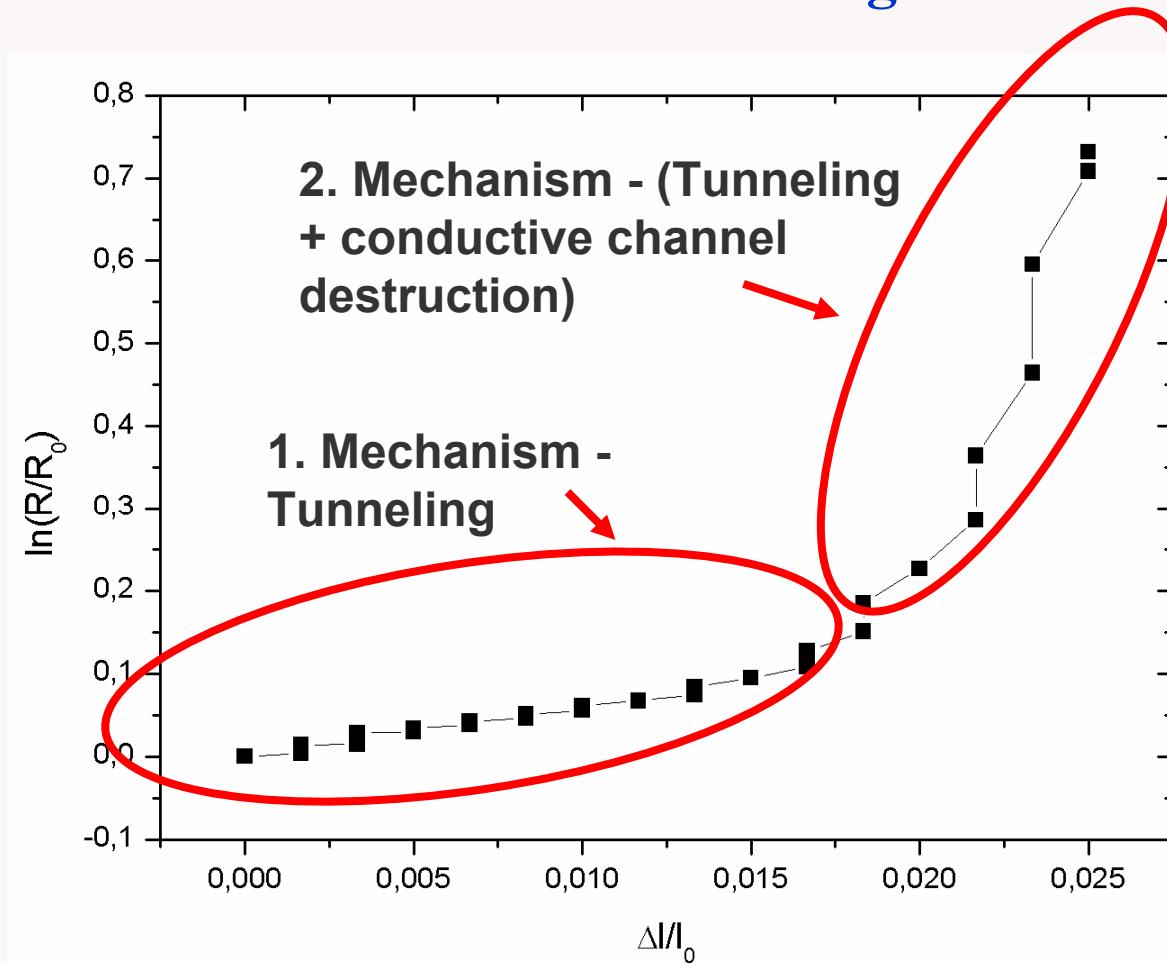
Some theoretical aspects of the effect of chemical sensing

To prove the developed theory of sensing effect **in-situ electric resistance, mass and length change measurements were made**



Polyisoprene/HSCB composite **electric resistance, mass and length simultaneous** change versus time in toluene vapour (concentration 595ppm).

The composite material electric resistance change mechanism in case of matrix swelling



Electric resistance of the composite versus relative elongation of the composite, when it is held in toluene vapour (595ml/l) for 700 seconds. ³¹

The 1st electric resistance increase mechanism: tunneling current existence in the composite material

Tunneling effect in thin elastomer layers between CB aggregates can be described by:

Simplified swelling model

$$R = \left(\frac{L}{N} \right) \left(\frac{8\pi h s}{3 \cdot i^2 \cdot \pi e^2} \right) \exp(\gamma s)$$

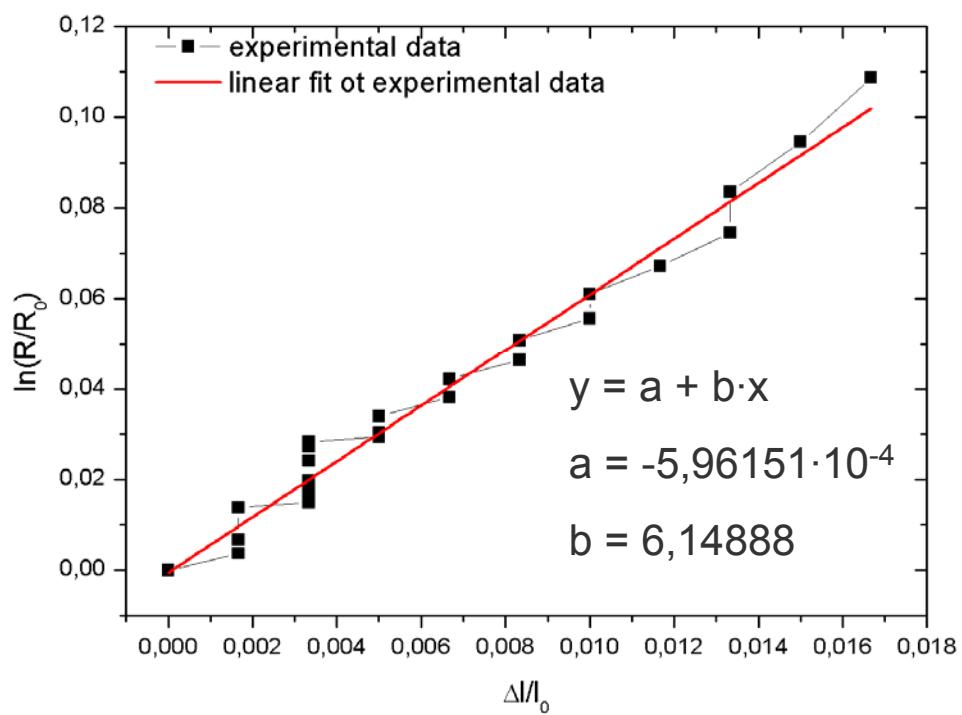
$$s = s_0(1 + \varepsilon) = s_0 \left[1 + \left(\frac{\Delta l}{l_0} \right) \right]$$

$$\gamma = \frac{4\pi(2m\phi)^{0,5}}{h}$$

$$\frac{R}{R_0} = \left(\frac{s}{s_0} \right) \exp[\gamma(s - s_0)]$$

$$\ln R = \ln R_0 + \ln \left[1 + \frac{\Delta l}{l_0} \right] + A_0 \left[\frac{\Delta l}{l_0} \right]$$

at deformations $\Delta l/l_0 < 0,1$ tends to 0.



L – the number of particles forming a single conducting path

N – the number of conducting channels

h – Plank's constant

s – the least distance between conductive particle aggregates

s_0 – initial particle separation

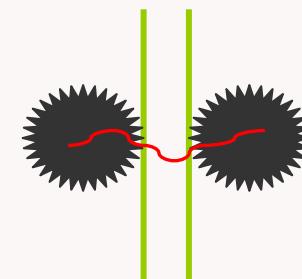
a^2 – the effective cross-section, where tunneling occurs

e – electron charge

R_0 – the initial resistance

The 2nd electric resistance increase mechanism: tunneling + destruction of conductive channels

Simplified swelling model 2



The high rate of increase of R/R_0 at deformations ($\Delta l/l_0$) larger than 0,018 is related to **destruction of the conducting network**. The decrease of conductive channels is described by equation:

$$N = \frac{N_0}{\exp \left[A_1 \left(\frac{\Delta L}{L_0} \right) + B \left(\frac{\Delta L}{L_0} \right)^2 + C \left(\frac{\Delta L}{L_0} \right)^3 + D \left(\frac{\Delta L}{L_0} \right)^4 \right]} \quad \rightarrow \quad R = \left(\frac{n}{N} \right) \left(\frac{8\pi h s}{3a^2 \gamma e^2} \right) \exp(\gamma s)$$

$$\rightarrow \ln R = \ln R_0 + \ln \left[1 + \frac{\Delta l}{l_0} \right] + A \left(\frac{\Delta l}{l_0} \right) + B \left(\frac{\Delta l}{l_0} \right)^2 + C \left(\frac{\Delta l}{l_0} \right)^3 + D \left(\frac{\Delta l}{l_0} \right)^4$$

Theoretical fit of experimental results of chemical sensing

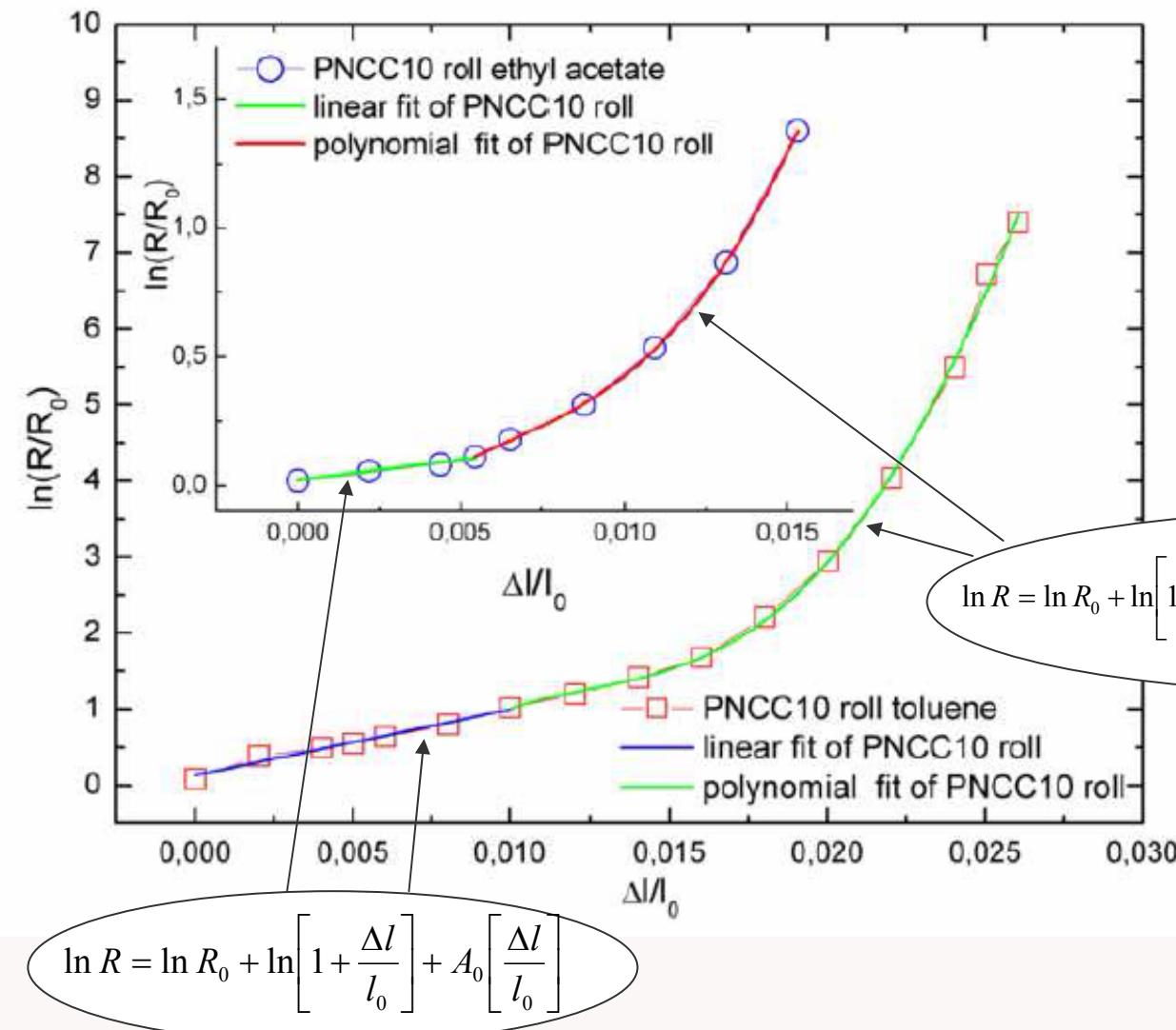
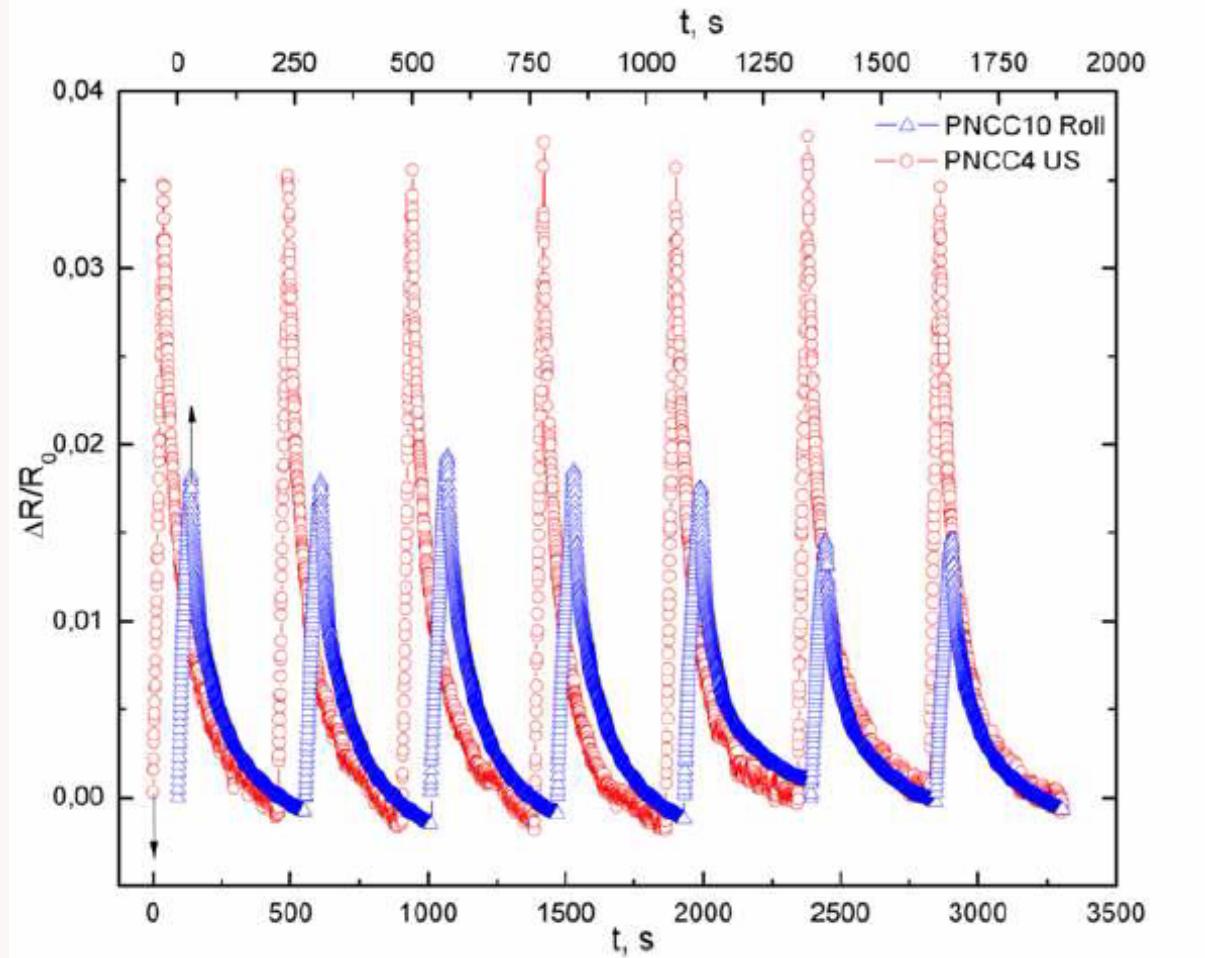


Fig.4. Electrical resistance increase ($\ln(R/R_0)$) versus relative elongation ($\Delta l/l_0$) of sample held in **toluene** and **ethyl acetate** vapour. Solid line denotes theoretical fitting of experimental data (symbol) by polynomial equation (line).

Improvement of repeatability of chemical vapor sensing

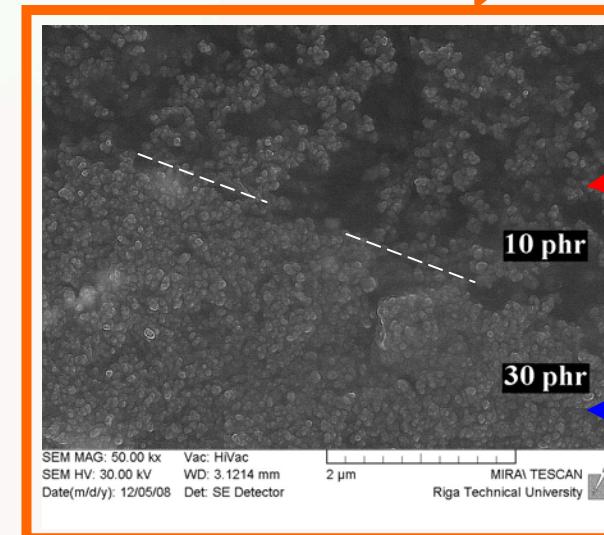
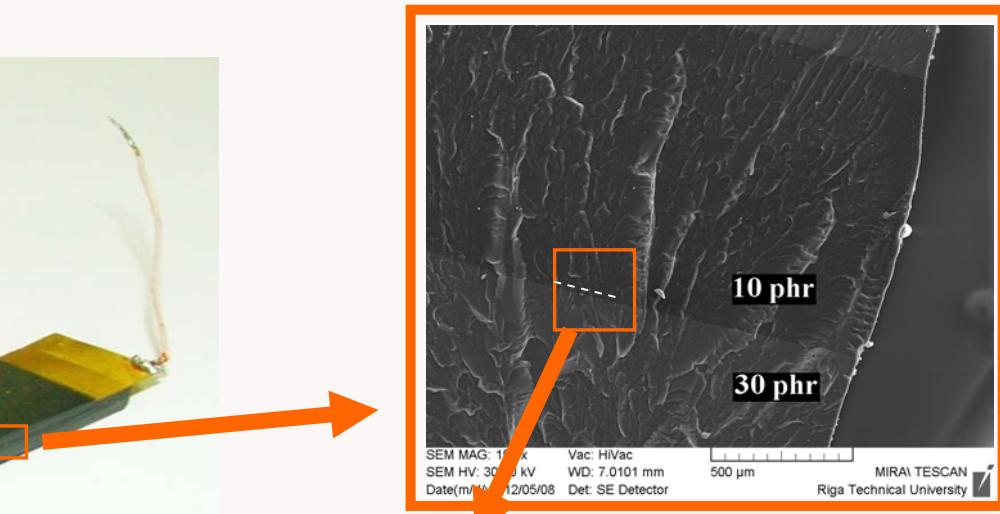
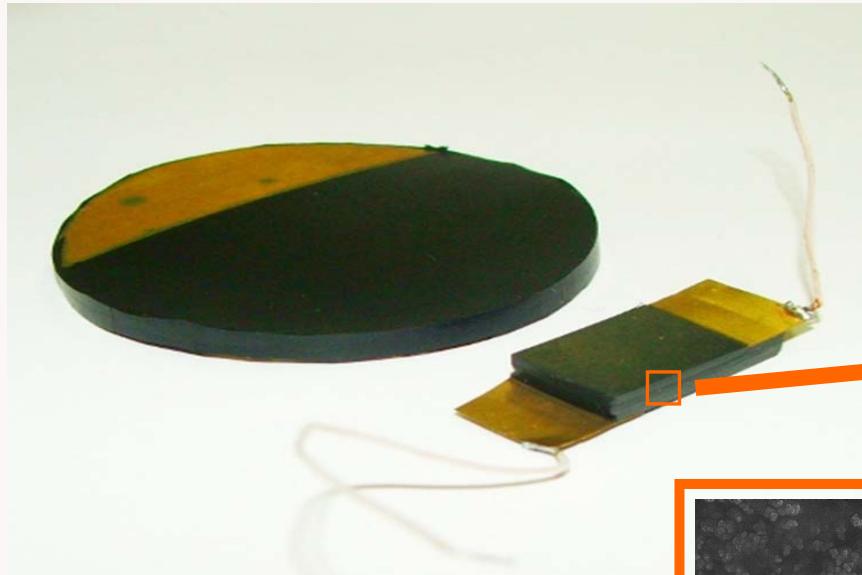




Saturs:

- 1. Motivācija un daži principiāli jēdzieni**
- 2. Spiedes deformācijas sensorefektu uzlabošana**
- 3. Ķīmisko sensorefektu uzlabošana**
- 4. Sensorefektu modeļa attīstīšana**
- 5. Pilnībā superelastīgs spiedes sensors**
- 6. Patenti un publikācijas**

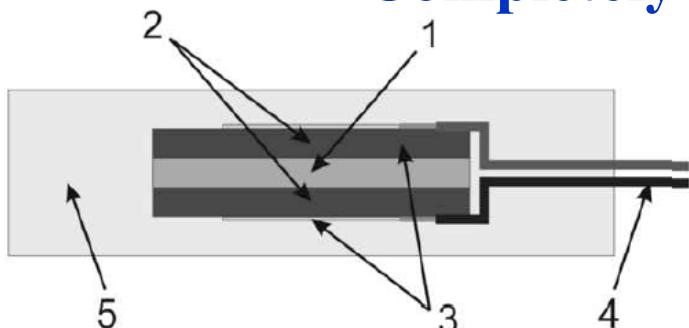
Completely hyper-elastic pressure sensor



Piezoresistive composite

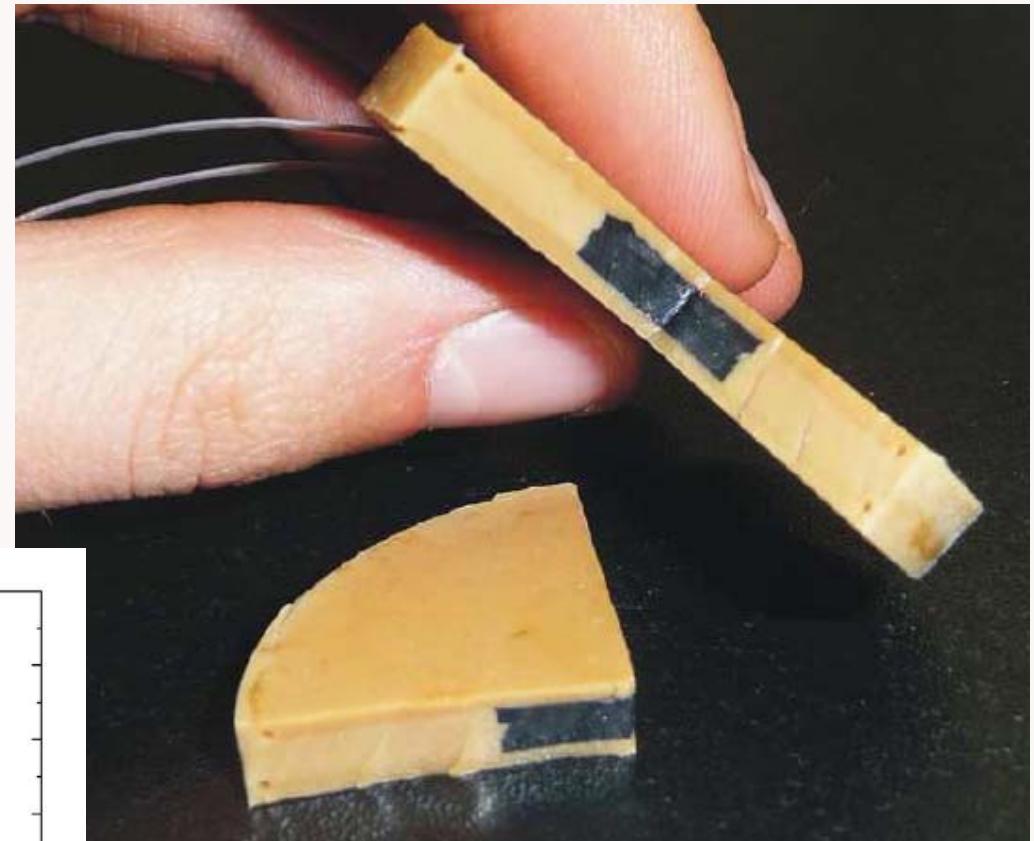
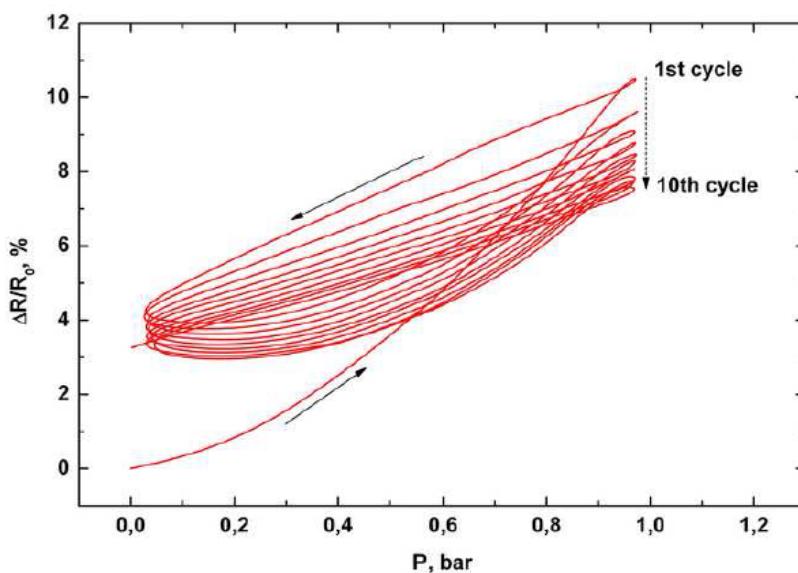
Electrode composite

Completely hyper-elastic pressure sensor



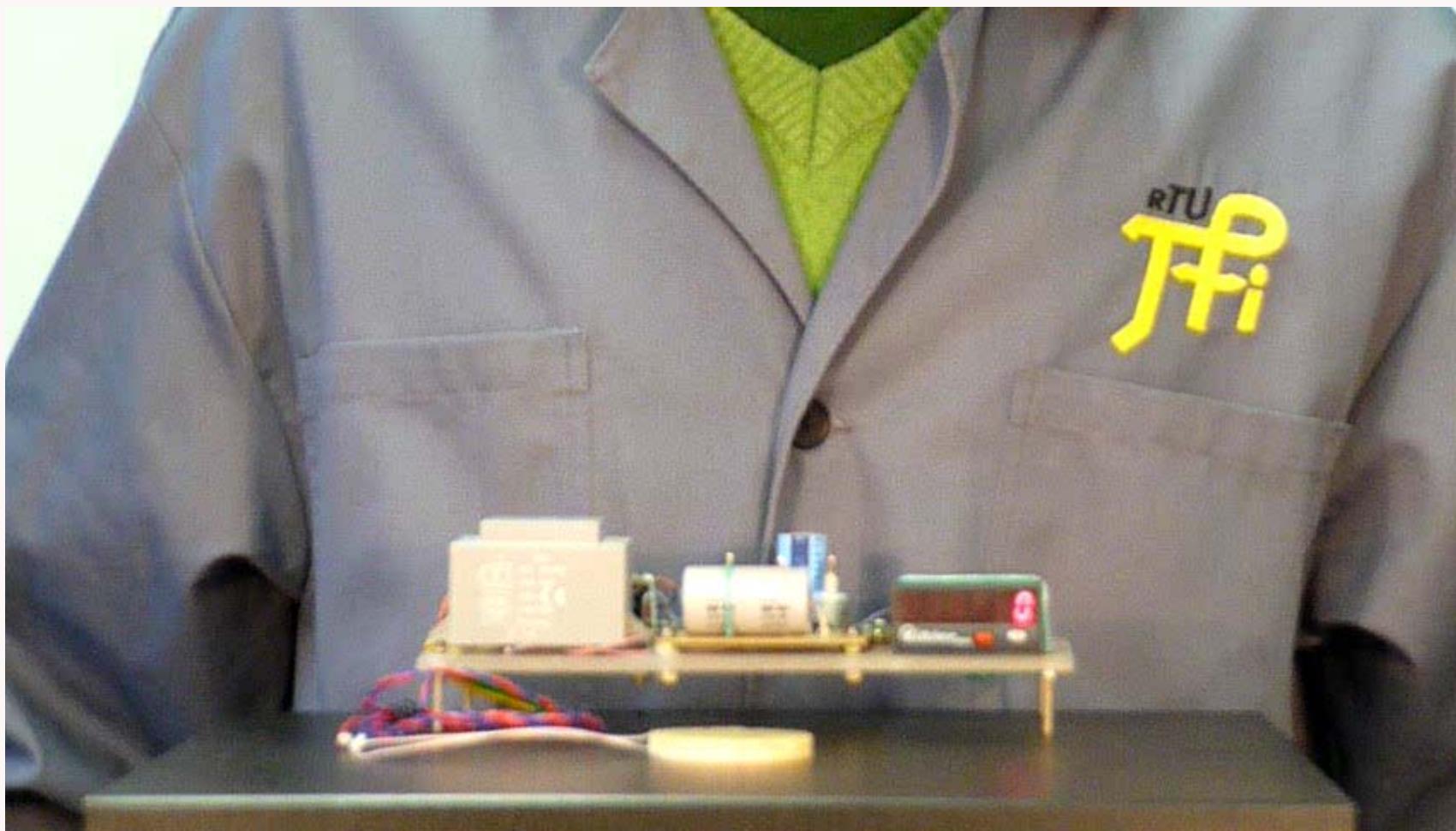
Legend:

1. Piezoresistive layer of PNCC
2. Two electro-conductive layers of PNCC
3. Thin wire brass electrodes
4. Flexible copper wire extensions
5. Dielectric rubber shell



Patent of Latvia: Nr. 14085, J.Zavickis, M.Knite, G.Podins,
20.04.2010

J.Zavickis, M.Knite, G.Podins, A.Linarts, R.Orlovs, *Sensors and Actuators. A: Physical*, iesniegts pēc revīzijas
18.11.2010



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- 6. Patenti un publikācijas**

Patenti un raksti (publicētie vai akceptētie)

1. Latvijas Patents Nr. 14085 „Viscaur superelastīgs spiediena sensorelementi”, autori J.Zavickis, M.Knite, G.Podiņš. 2010
1. J.Zavickis, A.Linarts, M.Knite, The electrical percolation shift in polyisoprene – nenostructured carbon composites, Proceedings of scientific Conference of Young Scientists on Energy Issues 2010, Kaunas, Lithuania, May 27-28, 2010, p.408-415, ISSN 1822-7554
2. M.Knite, J.Zavickis, V.Teteris, A.Linarts, Polyisoprene – multi wall carbon nanotube composite structure for flexible pressure sensor application, , **Journal of Nanoscience and Nanotechnology**, accepted 01.03.2010
3. G.Sakale, M.Knite, V.Teteris, V.Tupureina, S.Stepina, E.Liepa, The investigation of sensing mechanism of ethanol vapour in polymer-nanostructured carbon composite, **Central European Journal of Physics**, accepted 18. 10. 2010
4. J.Zavickis, M.Knite, K.Ozols, G.Malefan, Development of percolative electroconductive structure in piezoresistive polyisoprene-nanostructured carbon composite during vulcanisation, **Materials Science & Engineering C**, accepted 12.11.2010.
5. (M.Knite, J.Zavickis, Prospective polymer composite materials for applications in flexible tactile sensors (*chapter No. 7 in book “Contemporary robotics – challenges and solutions”*), In-Teh, India: **2009**, p.99-128. ISBN 978-953-307-038-4)

Patenti un raksti (pienemtie vai iesniegtie)

1. J.Zavickis, M.Knite, G.Podins, A.Linarts, R.Orlovs Polyisoprene – nanostructured carbon composite – a soft alternative for pressure sensor application, *Sensors and Actuators. A: Physical*, iesniegts pēc revīzijas 18.11.2010
2. M.Knite, G.Sakale, V.Teteris, Diffusion, swelling and electrical properties of polyisoprene/multiwall carbon nanotube composites in organic solvent vapours, *Journal of Nanoscience and Nanotechnology*, pieņemts publicēšanai 19.11.201, jāveic revīzija
3. G.Sakale, M.Knite, V.Teteris, Polyisoprene-nanostructured carbon composite (PNCC) organic solvent vapour sensitivity and repeatability, *Sensors and Actuators. A: Physical*, iesniegts 19.08.2010

Konferenču tēzes

1. J.Zavickis, M.Knite, K.Ozols, A.Linarts, G.Malefan, The polyisoprene – nanstructured carbon composite as flexible pressure sensor materials – properties and practical applications. Abstracts of International Conference “**Functional materials and nanotechnologies 2010**”, **Riga, Latvia, March 16 – 19, 2010, 72**
2. G.Sakale, M.Knite, V.Teteris, The investigation of organic solvent vapour sensing mechanism of polymer-nanostructured carbon composite. Abstracts of International Conference “Functional materials and nanotechnologies 2010”, Riga, Latvia, March 16 – 19, 2010, 73
3. J.Zavickis, M.Knite, G.Podins, A.Linarts, R.Orlovs, Polyisoprene – nanostructured carbon composite – a soft pressure sensor alternative, Abstracts of **E-MRS Spring Meeting 2010, Strasbourg, France, June 7-11, 2010, A-3/A0**
4. G.Sakale, M.Knite, V.Teteris, J.Zavickis, Polyisoprene nanostructured carbon composite (PNCC) organic solvent vapour sensitivity and repeatability, Abstracts of E-MRS Spring Meeting 2010, Strasbourg, France, June 7-11, 2010, A-3/A0
5. J.Zavickis, A.Linarts, M.Knite, The electrical percolation shift in polyisoprene – nenostructured carbon composites, Abstracts of **Scientific Conference of Young Scientists on Energy Issues 2010, Kaunas, Lithuania, May 27-28, 2010**, ISSN 1822-7554
6. Sakale G., Knite M., Teteris V, Sensing element performance analyses using in-situ measurements of electric resistance, mass and the sample length change, Abstracts of **20th Anniversary World Congress on Biosensors 2010. May, Great Britain, Glasgow. P1.7.007.**
7. M.Knite, G.sakale, V.Teteris, Electrical, Swelling and Diffusion Properties of Polyisoprene/Multiwall Carbon Nanotube Composites in Atmosphere of Organic Solvent Vapours. Abstract book of the **6th International Conference on Diffusion in Solids and Liquids (DSL 2010), Paris, France, July 5-7, 2010, 176**
8. G.Sakale, M.Knite, V.Teteris, Filler dispersion method effect on polyisoprene-nanostructured filler composite (PNFC) vapour sensitivity, Digest of the **9th International Conference on Global Research and Education (Inter-Academia 2010), Riga, Latvia, August 9-12, 2010, 170-171**
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10. M.Knite, I.Aulika, A. Mrzel, A.Fuith, J.Zavickis, G.Sakale, A.Linarts, M.Dunce, Polyisoprene composites with conductive tubular nanostructures for multifunctional sensing: fabrication and properties, Abstracts of **1st COINAPO Topical Meeting “Polymer composites with inorganic tubular nanomaterials Fabrication. Properties and Technical Applications, Zaragoza, Spain, 25th -26th of October, 2010, 27**

Dalība komercializācijas pasākumos

Latvijā patentētais “Pilnībā superelastīgais spiediena sensors” prezentēts:

Izstāde-gadatirgus „**Ražots Latvijā 2010**”,
25.-27.03.2010. Rīgā, Olimpiskajā Sporta centrā.

3 rd Commercialization Reactor, 9-11.11.2010., Riga Latvia,
supported by *Latvian Agency of Investigations and Development,*
Virtual CEO Ltd, Air Baltic, Baltic International Bank, Swedbank and
Riga City Council. http://www.tvnet.lv/online_tv/8866

Starptautiskā izstāde „**Tech Industry 2010**” 25-27.11.2010., Rīgā,
Starptautiskajā izstāžu centrā Ķīpsalā



Aizstāvētie bakalaura darbi:

- 1) **Artis Linarts**, „*Poliizoprēna – nanostrukturēta oglekļa kompozītu elektrovadāmības perkolācijas parametru izmaiņas atkarībā no oglekļa disperģēšanas metodes.*” 2010. , vadītāji: Juris Zavickis; M.Knite
- 2) **Juris Adams**, „*Ultraskaņas homogenizētāja iedarbība uz poliizoprēna - nanostrukturēta oglekļa kompozīta elektriskajām īpašībām*”. 2010. , vadītāji: Juris Zavickis; M.Knite

Tiek izstrādāti promocijas darbi:

- 1) **Juris Zavickis**, “*Multifunkcionālu elastomēra – nanostrukturēta oglekļa kompozītu izstrāde un fizikālo īpašību izpēte*”, vadītājs M.Knite
- 2) **Gita Šakale**, “*Kīmisko sensoru materiālu izstrāde un īpašību izpēte*”, vadītājs M.Knite
- 3) **Kaspars Ozols**, “*Polimēra/neorganisku nanodaļiņu kompozītu elektriskās un optiskās īpašības*”, vadītājs M.Knite

Visi trīs doktoranti saņem stipendijas **RTU ESF** projekta ietvaros:

Nr.2009/0144/1DP/1.1.2.1.2/09/IPIA/VIAA/005 „*Atbalsts RTU doktora studiju īstenošanai*”



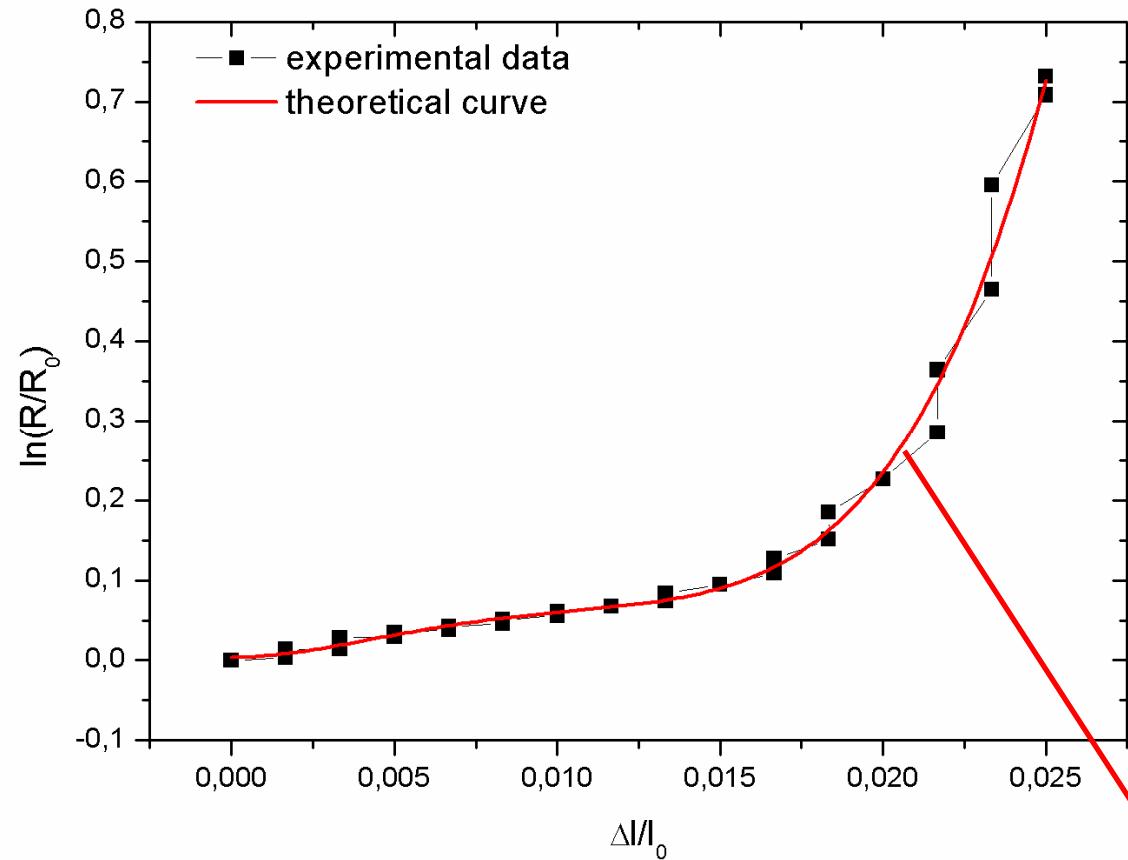
“Inovatīvi polimēra/nanostrukturēta oglekļa kompozīti multifunkcionāliem sensoriem...” M.Knite, RTU, TFI

**Paldies par
uzmanību!**



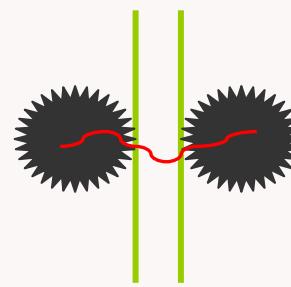
“Inovatīvi polimēra/nanostrukturēta oglekļa kompozīti multifunkcionāliem sensoriem...” M.Knite, RTU, TFI

The 2nd electric resistance increase mechanism: tunneling + destruction of conductive channels



Electric resistance change vs. relative elongation.

Simplified swelling model 2



The high rate of increase of R/R_0 at deformations ($\Delta l / l_0$) larger than 0,018 is related to **destruction of the conducting network** and can be well described by equation:

$$\ln R = \ln R_0 + \ln \left[1 + \frac{\Delta l}{l_0} \right] + A \left(\frac{\Delta l}{l_0} \right) + B \left(\frac{\Delta l}{l_0} \right)^2 + C \left(\frac{\Delta l}{l_0} \right)^3 + D \left(\frac{\Delta l}{l_0} \right)^4$$

The 1st electric resistance increase mechanism: tunneling current existence in the composite material

Tunneling effect in thin elastomer layers between CB aggregates can be described by:

Simplified swelling model

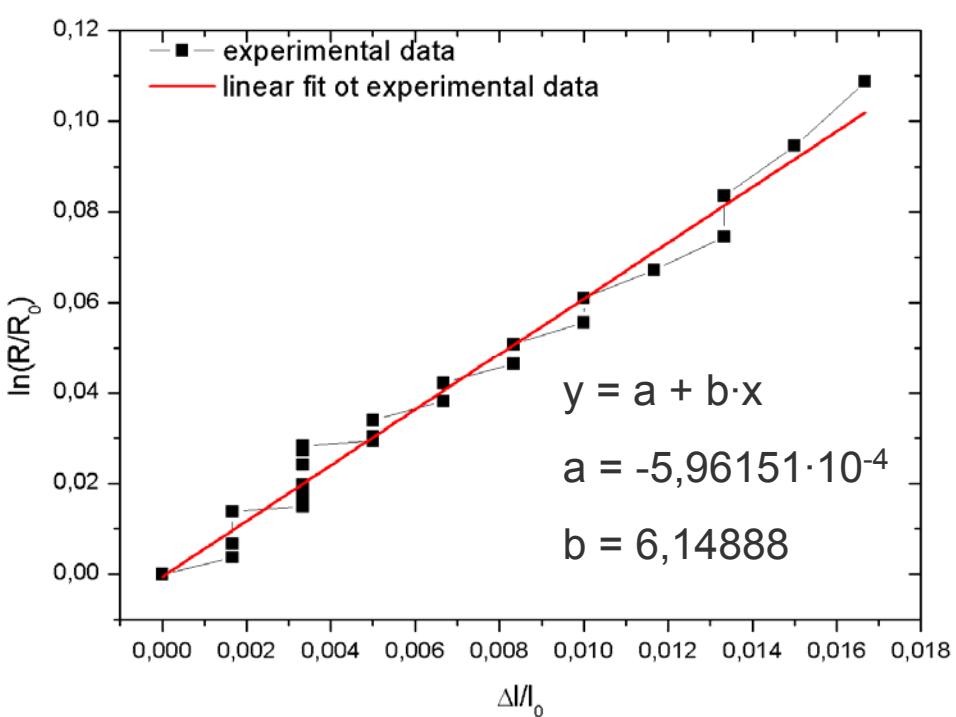
$$R = \left(\frac{L}{N} \right) \left(\frac{8\pi h s}{3 \cdot i^2 \cdot \pi e^2} \right) \exp(\gamma s)$$

$$s = s_0(1 + \varepsilon) = s_0 \left[1 + \left(\frac{\Delta l}{l_0} \right) \right]$$

$$\gamma = \frac{4\pi(2m\phi)^{0,5}}{h}$$

$$\frac{R}{R_0} = \left(\frac{s}{s_0} \right) \exp[\gamma(s - s_0)]$$

$$\ln R = \ln R_0 + \ln \left[1 + \frac{\Delta l}{l_0} \right] + A_0 \left[\frac{\Delta l}{l_0} \right]$$



at deformations $\Delta l / l_0 < 0,1$ tends to 0.

$$\ln \left[1 + \frac{\Delta l}{l_0} \right] + A_0 \left[\frac{\Delta l}{l_0} \right]$$

L – the number of particles forming a single conducting path

N – the number of conducting channels

h – Plank's constant

s – the least distance between conductive particle aggregates

s_0 – initial particle separation

a^2 – the effective cross-section, where tunneling occurs

e – electron charge

R_0 – the initial resistance